



Replacement Parts for CATERPILLAR® 3114-3116-3126-C7-C9 Engines





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ESN	Appl	Piston	Crown	Model/MSN	Line	Page		
5JF	OFN				100	4.4		
6AF	GEN	M-9Y7452			100	11		
1ZG	IND	M-9Y7452			100	11		
		M-7E1298			100			
		M-9Y7452			100			
5EF	IND	M-1154124			18	11		
			M-6l1210		19			
			M-1077545		20			
4KR	IND	M-1077563			22	11		
		M-7E1298		446 /6XF	100			
		M-7E3428		RT100/1GJ, 918F/2CK-3TJ, IT18F/5EJ-6ZF	21			
2FG	MACH	M-9Y7452		205B /5ZF	100	11		
		M-1077563		924F /4YN-5NN-6MN, IT24F /4NN-6KN	23			
		IVI-1077303		446B /5BL, 446D /DBL	22			
		M-7E3428		918F/5DL	21			
2ZF	MACH	M-7C5668		IT12B/1KF, IT12F/1KF, IT14B/3NJ, IT14F/4EL, 910E-F/1SF	24	11		
225	MACH	MACH	MACH	M-9Y7452		E110B /5GK-8MF, E120B /4XK-6JF	100	11
		M-1077563		924F /7PN	23			
4RR	MACH	M-1077563		446B /5BL	22	11		
400	IVIACH	IVI-1077303		924F /4YN-5NN, IT24F /4NN	23	11		
		M-7E1298		CB434 /3TF, 446B /5BL	100			
97Z	MACH	M-7E3428		918F /3TJ, IT18F /6ZF	21	11		
312	IVIACI	M 1077560		446B /5BL	22	11		
		M-1077563		924F /4YN-5NN-6MN, IT24F /4NN-6KN	23			

ESN	Appl	Piston	Crown	Model/MSN	Line	Page	
1NJ 2SG	GEN	M-7C5668			- 8	11	
25G		1					
2MR	2MR IND	M-1077563			11	- 11	
		 	M-1077545		12		
		M-7E1298			100	-	
		M-9Y7452			100		
2WG	IND	M-1154124			9	11	
		M-1077563			11	_	
			M-6l1210		4		
			M-1077545		12		
		M-7C5668			8		
		M-7E1298			100		
4PG	IND	M-9Y7452			100	- 11	
41 G	IIVD	M-1154124			9		
			M-6l1210		4		
			M-1077545		12		
EEN	IND	M-1077563			11	- 11	
5EN	טאוו		M-1077545		12	11	
		M-7C5668		E200B /6KF-7DF	37		
		M-7E1298		E240B /5WG-8SF, E240C /2RL-9PK	100		
1CK	MACH	M-7E3428		320 /1TL-7WK	13	11	
				322B /1AS-8MR-8NR, 325 /5WK-6KK-7CJ-8JG-8NL-9KL	12		
			M-1077545	D5M /4JS-5ES-5FS-6AS, 950F /4DJ, 960F/6XL	14		
		M-7C5668		E200B /6KF&7DF	37		
		M-7E1298		CS563/7GG, CS573/8PK, CS583/1EL	100	_	
				320L /3XK-4RM-4ZJ-6KM-9WG	13		
		M-7E3428		IT28F /1JL, IT38F /5DR, 953B /5MK, 928F /8AK, 120H /5FM-6YN	12	-	
		M-1077563		M318/6ES-8AL-8SS, M320/6WL-9PS, CS531/3AZ-4KM-4MZ-9RN-AGH, CS533/2XN-3YN-4HL-5AL-5CZ-6AZ, CS563/4LN-5AJ-5KN-7GG, CS573/6LN-8PK, CS583/1EL-7NN	38		
				IT28G/8CR-9AR, 928G/6XR-7SR, 938F/2RM, 953C/2ZN, 963B/9BL	16		
4TF	MACH	M-1154124		320L /4ZJ-6KM	39	11	
			M-6l1210	325L /2SK-2SL-3LL	4		
			M-6l1210	950F/6YG, 960F/4CL	17	_	
			M-1077545	AP1000B /AGP-BYG, AP1055B /B2G, 320B /1XS-2AS-3YZ-5MS-6LW-7JR-9WS, 322B /1ZS-2ES-8ML-9JL, 325B /4DS-5BS-6DN-8FN, 325L /2SK-2SL-3LL, CS563D /2RZ-5LZ-9MW-9ZW, CS573D /2YZ, C583D /2CZ-3GZ-CMK	12		
			M-1077545	D5M /3CR-3DR-4BR, D6M /2RN-3WN-9ZM, 561M /1KW, 613C /8LJ-93X-KEH, 950F /6YG-7ZF-8TK, 960F /4CL, 963C /2DS, 963B /9BL	14		

ESN	Appl	Piston	Crown	Model/MSN	Line	Page
0DD	N44011	M-7E3428		IT28F/3CL	15	44
6RR	MACH	M-1077563		IT28G/8CR, 928G/6XR	16	- 11
			M-1077545	D6M/5WR-6LR	14	
		M-7E1298		AP1050/1JG, CS531/3WM, CS533/3BL-3ZL, CS563/1SZ-1YJ	100	-
		M-7E3428		IT28F/3CL, 928F/2XL	15	_
		M-1154124		CB634/3BR-5CL	39	
		M-1077563		AP1000 /1HD, AP1050 /1JG, CS531 /3WM-5ZN, CS533 /2WN-3BL-3XN-3ZL, CS563 /1SZ-1YJ-4KN-5JN, CB634 /3BR-5CL, CS583 /7MN	38	
7JS 98Z	MACH			120H /2AN-4MK-5FM-6NM-6TM-9YR, 135H /3YK-8WN, 928G /6XR, IT28G /8CR, IT38F/6FN, 938F /1KM-7SN	16	11
			M-6l1210	325 /7LM-7TG-8TK	4	
			101-011210	950F /5SK-7ZF-8TK	17	
			M-1077545	AP900 /AGJ-AGL, AP1000 /1HD-7HN-8GN, AP1055 /ABB-6TN, CS563 /9MW-9ZW, CS583 /2CZ, 322B /1YS, 322L /9RL, 325 /7LM-7TG, 325B /2JR, 325L /6RM-8NK-8YK	12	
				D6M /5WR-6LR, 613C /8LJ-93X, 950F /2LM-5SK-7ZF-8TK, 960F /1YM9ZJ	14	
1SK	MARINE		M-6I4248		35	11
4KG	MARINE		M-6l1210		36	- 11
4110	IVIALUINE		M-6I4248		35	- 1 1
		M-4P2990			1	
		M-6I1144			2	
2BK	TRUCK	M-1014495			3	11
			M-6l1210		4	
			M-6I4248		5	
2CW	TRUCK		M-1427307		100	11
2FR	TRUCK	M-1051710			6	11
2111	mook		M-1077553		7	'''
3RJ	TRUCK		M-6I4248		5	11
5JZ	TRUCK	M-1014495			3	11
5RM	TRUCK	101-1014433			3	11
7AG	TRUCK		M-6I4248		5	11
7JL	JL TRUCK	M-1051710			6	- 11
701	THOOK		M-1077553		7	- 1
	TRUCK	M-7C5668			8	
7SF		M-1154124			9	11
			M-6l1210		4	
8WL	TRUCK		M-1077852			11

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ESN	Appl	Piston	Crown	Model/MSN	Line	Page
		M-1014495			3	
0014	TDUOK	M-1051710			6	44
9GK	TRUCK		M-1051720		10	- 11
			M-1077553		7	
		M-6l1144			2	
OL NI	TDUOK	M-1051710			6	44
9LN	TRUCK	M-1077563			11	- 11
			M-1077553		7	
		M-1014495			3	
0)//\	TDUCK	M-1051710			6	44
9YN	TRUCK		M-1051720		10	- 11
			M-1077553		7	_
CCM	TRUCK	M-1051710			6	11
CSM	INUCK		M-1077553		7	- 11

ESN	Appl	Piston	Crown	Model/MSN	Line	Page
BDZ	GEN		M-1504621		26	11
3TR	IND		M-1335044		25	11
6MS	IND		M-1334983		40	11
9ZR	IND					
CKK	IND		M-1753671		100	11
BEJ	IND		M-1504621		26	11
BEJ	טאו	M-2382729			29	
DCD	IND		M-1504621		26	11
DCC	IND		M-1504621		26	11
DCS	IND	M-2382729			29	
3AK	MACH		M-1334983	322C/BKM-BLP, 938G/8RS, 950G/5MW, 962G/5RS-6HW	27	11
55K	MACH		M-1334983	322C/BKJ-BPH-CAM-CBY, TK370/WBD, TK371/WBG, TK380/WBE, TK381/WBH, 525B/3KZ, 533/CDR, 535B/ AAE, 539/1PZ, 543/ASJ, IT38G/7BS, 938G/4YS-9HS, 950G/3JW-4BS-8JW, IT62G/6PS, 962G/4PW-5AS-6EW	27	11
6JK	MACH		M-1334983	322C/BFK-BGR, 550/7ZN, 570/4XR, 574/1FM, 580/7CN, IT38G/1CW, 938G/6WS-9HS, 950G/2JS-5FW-8JW, IT62G/AKP, 962G/3BS-6EW-7BW-BDP	27	11

ESN	Appl	Piston	Crown	Model/MSN	Line	Page
			M-1504621	322C/DAA-FED-G1L-HEK-LAR-M2H, 325C/AMH-BKW-BMM-BTD-C3R-M2K-S2C-S3M-Y4P	26	11
5GG	MACH			IT38G/CSX, 938G/CRD, 950G/AXR-AXS-AXX-AXY-AYB-AYE-AYL, 962G/BAB	41	
		M-2382729		322C/C3R-DAA-FED-HEK-LAR-M2H	29	
				IT38G/CSX, 938G/CRD, 950G/AXR-AXS-AXX-AXY-AYB-AYE-AYL, 962G/BAB	43	
			M-1504621	322C/EMR-MAR, 325C/CRB-CSJ-DTF-JLC-JLD, 570B/ CKG, 580B/CLT, M325C/PAN-XJA	26	11
BMA	MACH			D5N/AGG-AKD, D6N/AKM-ALH-ALR-ALY-CBJ-CCK, 938G/PHN-RTB, 950G/AYB-AYL-BAA, IT62G/AYA, 962G/ AYE-BAB-BAD	41	
DIVIA	IVIACH	M-2382729		322C/EMR-MAR, 325C/CRB-CSJ-DTF-JLC-JLD-MSG, M325C/PAN-XJA	29	
				120H/124-ALZ-CAF, 135H/AMX-CBC, D5N/AGG-AKD, D6N/AKM-ALH-ALR-ALY-CBJ-CCK, 561N/CPH-TAD, 953C/BBX, 963C/BBD, IT38G/JAN, 938G/PHN-RTB	43	
			M-1504621	938G/B9Y, 950G/AYD-AYS, 962G/AYG-BAC	41	11
CSW	MACH	M-2382729		D5N/CFH-CKT, D6N/CBF-CBL-CCG-CCS, 561N/CPH-TAD, 938G/B9Y	43	
1ZJ	MARINE		M-1646556		33	11
120	IVIALUNE		M-1753671		100	
4EZ	MARINE		M-1646556		33	11
6MK	MARINE		M-1646556		33	11
OWIT	IVI) (I (II VL		M-1753671		100	
6SR 8NM N3W	MARINE		M-1646556		33	11
3GS	MARINE		M-1504621		42	11
303	IVIANINE		M-1654265		34	
9ZF	MARINE		M-1504621		42	11
921	IVIANINE		M-1654265		34	
1BW	MARINE		M-1335044		25	11
IDVV	IVIALUINE		M-1504621		26	
1WM	MARINE		M-1335044		25	11
IVVIVI	IVIANINE		M-1443444		100	
4ES	TRUCK		M-1335044		25	11
6PZ	TRUCK		M-1504621		26	11
7JZ	TRUCK		M-1504621		26	11
7LZ	TRUCK		M-1335044		25	11
8HW	TRUCK		M-1443444		100	11
8SZ	TRUCK		M-1504621		26	11

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ESN	Appl	Piston	Crown	Model/MSN	Line	Page
1AJ 5GL 7AS	TRUCK		M-1504621		26	11
			M-1504621		26	
8YL	TRUCK		M-1723282		28	11
		M-2382729			29	
BKD	TRUCK		M-1504621		26	- 11
DVD	INUCK	M-2382729			29	
9SZ	TRUCK		M-1504621		26	11
952	INUCK	M-2382729			29	
CKM	TDLICK		M-1504621		26	- 11
CKIVI	TRUCK	M-2382729			29	
CRP	TRUCK		M-1504621		26	11
DDE	TDLICK		M-1979320		100	44
DPF	TRUCK	M-1979340			100	11
G3E	TRUCK		M-1504621		26	11
LIED	TDLICK		M-1504621		26	44
HEP	TRUCK	M-2382729			29	11
LEF	TRUCK		M-1504621		26	11

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ESN	Appl	Piston	Crown	Model/MSN	Line	Page
JKL	IND	M-2382720			100	11
JRA						
JTF	IND	M-2382698		For Wet Housing units order QTY-1 M-2223910 Rear Seal	30	11
		M-2382720			100	
PRY	IND	M-2382720			100	11
C7C MACH	M-2382698		AP755/B3T, 324D/BTK-EJC-KJR-LAB-SYM- T2D-TRH, 325D/C3N-GBR-GPB-LAL-MCL- PKE-SRC, M325D/EDF-KAY, 329D/BFC-L5H- SCY-TPM	44		
	C/C	MACH	MACH M-2382720		PM102/Z2X, 325D/C3N-GBR-GPB-LAL-MCL- NAC-PAL-PKE-SRC, M325D/KGG, 329D/BFC- CZF-EBM-LGN-SCY-TPM-WLT-XDB, 950H/ M1G-N1A, IT62H/M5G, 962H/M3G-N4A	100
KHX	MACH	M-2382698		324D/BTK-CJX-DFP-JAT-JJD-JKR-JLS-JZR-MND- PYT-T2D-TRH-TSN, 325D/AZP-DBH-ERK-KBE- KDG-SCR, M325D/EDF-KAY, 328D/MKR, 329D/ BYS-CZF-DJF-MNB-RSK-WDK	44	11
				12K/JJA-SZP, 120K/JAP-SZN-SZS	45	

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ESN	Appl	Piston	Crown	Model/MSN	Line	Page				
KHX MACH	M-2382720		AP755, AP1000D/BPW-EAD, AP1055D/A6P-BNW-BXW-FAC, 325D/A3R-AZP-C4H-C7K-C8L-C9M-DBH-H3N-JCL-KBE-KDG-PAL-RJK-SCR-T2S, M325D/KGG, 328D/GTN-RMX, 329D/DJF-DTZ-EBM-JHJ-L5H-MNB-WDK-WLT-XDB-YFW, 584/PAK-PBK, 2748/PCH-PCL, 2948/PCH-PCL	100	11					
				140K/JPA-SZL-SZW, 140M/B9D-B9G-B9M-D9G, 160K/JBP-SZM, 525C/525, 535C/535, 545C/545, 950H/J5J-JAD-K5K-M1G-N1A, IT62H/M5G, 962H/J6J-K6K-M3G-MAL-N4A						
C7B	MARINE		M-1504621		26	11				
CIB	IVIARINE		M-1654265		34	11				
07V	MADINE		M-1504621		42	44				
C7X	MARINE		M-1654265		34	11				
M7A	MARINE	M-2807281			100	11				
N470	MADINE		M-1504621		42	11				
M7G	MARINE		M-1654265		34	11				
C7P	MADINE	ARINE M-2382720	M 2222720	M 2292720	M 2222720	M_2382720	PINE M-2382720		100	11
K2A	IVIARINE				100	11				
		M-2627330			31	11				
C7S	PETROL	M-2629288			32	11				
		M-2780574			100	11				
FML						11				
FMM	TRUCK	M-2382720			100	11				
JRT						11				
KAL						11				
LBM	TRUCK	M-2382720 M-2382720			30	11				
NPH	1	101-2302720				11				
RMF	TRUCK	M-2382720			100	11				
CAD	TDUOK	M-2382698			30	4.4				
SAP	AP TRUCK	M-2382720			100	11				
TSK	TRUCK	M-2382720			100	11				
14/43/	TDUO	M-2382698			30	44				
WAX	/AX TRUCK -	M-2382720			100	11				
YPG	TRUCK	M-2382720			100	11				

ENGINE PARTS LISTING

Line	Inframe Kit	Overhaul Kit
1	MCIF4P2990	MCOH4P2990
2	MCIF6I1144	MCOH6I1144
3	MCIF1014495	MCOH1014495
4	MCIF6I210	MCOH6I1210
5	MCIF6I4248	MCOH6I4248
6	MCIF1051710	MCOH1051710
7	MCIF1077553	MCOH1077553
8	MCIF7C5668	MCOH7C5668
9	MCIF1154124	MCOH1154124
10	MCIF1051720	MCOH1051720
11	MCIF1077563	MCOH1077563
12	MCIF1077545	MCOH1077545
13	MCIF7E3428	MCOH7E3428
14	MCIF1077545	MCOH1077545-1
15	MCIF7E3428	MCOH7E3428-1
16	MCIF1077563-4	MCOH1077563-1
17	MCIF6I1210	MCOH6I1210-1
18	MCIF1154124-1	MCOH1154124-1
19	MCIF6I1210-2	MCOH6I1210-2
20	MCIF1077545-2	MCOH1077545-2
21	MCIF7E3428-2	MCOH7E3428-2
22	MCIF1077563-2	MCOH1077563-2
23	MCIF1077563-2	MCOH1077563-3
24	MCIF7C5668-1	MCOH7C5668-1

Line	Inframe Kit	Overhaul Kit			
25	MCIF1335044	MCOH1335044			
26	MCIF1504621	MCOH1504621			
27	MCIF1334983	MCOH1334983			
28	MCIF1723282	MCOH1723282			
29	MCIF2382729	MCOH2382729			
30	MCIF2382698	MCOH2382698			
31	MCIF2627330	MCOH2627330			
32	MCIF2629288	MCOH2629288			
33	MCIF1646556	MCOH1646556			
34	MCIF1654265	MCOH1654265			
35	MCIF6I1210-1	MCOH6I4248-1			
36	MCIF6I1210-4	MCOH6I1210-4			
37	MCIF7C5668-2	MCOH7C5668-2			
38	MCIF1077563-4	MCOH1077563-4			
39	MCIF1154124-2	MCOH1154124-2			
40	MCIF1154124-1	MCOH1334983-1			
41	MCIF1504621-1	MCOH1504621-1			
42	MCIF1504621-2	MCOH1504621-2			
43	MCIF2382729-1	MCOH2382729-1			
44	MCIF2382698-1	MCOH2382698-1			
45	MCIF2382698-1	MCOH2382698-2			
100	Check Availability - Components Available				



CYLINDER COMPONENTS

	Qty			_
Part #	3114	3116	Descripton	Comment
M-PK1144		6	Piston Kit	M-6I1144 Piston
M-PK1298	4	6	Piston Kit	M-7E1298 Piston
M-PK1710		6	Piston Kit	M-1051710 Piston
M-PK2990		6	Piston Kit	M-4P2990 Piston
M-PK3428	4	6	Piston Kit	M-7E3428 Piston
M-PK4124	4	6	Piston Kit	M-1154124 Piston
M-PK4495		6	Piston Kit	M-1014495 Piston
M-PK5668	4	6	Piston Kit	M-7C5668 Piston
M-PK7452	4	6	Piston Kit	M-9Y7452 Piston
M-PK7563	4	6	Piston Kit	M-1077563 Piston
M-PK1210	4	6	Piston Kit - Articulated	M-6l1210 Crown
M-PK1720		6	Piston Kit - Articulated	M-1051720 Crown
M-PK4248		6	Piston Kit - Articulated	M-6I4248 Crown
M-PK7307		6	Piston Kit - Articulated	M-1427307 Crown
M-PK7545	4	6	Piston Kit - Articulated	M-1077545 Crown
M-PK7553		6	Piston Kit - Articulated	M-1077543 Crown
M-PK7852		6	Piston Kit - Articulated	M-1077852 Crown
M-2382716	4	6	Piston Skirt	
M-PK7791	4	6	Piston Skirt Kit	Skirt, Pin, Ring Set & Retainers
-				, , , 3
M-7C115	4	6	Piston Pin	
M-7C3901	4	6	Piston Pin - Articulated	
M-7C111	8	12	Piston Pin Retainer	
M-7E5213	4	6	Piston Ring Set	
M-4P6914	4	6	Piston Ring Set	
M-RS1051720	4	6	Piston Ring Set	
IVI-1101001720		0	r istorr ring oet	
M-7C6208	AR	AR	Cylinder Salvage Sleeve	
M-2133193	4	6	Connecting Rod Assembly	Fracture Split Type

	Q	ty		
Part #	3114	3116	Description	Comment
M-2246638	4	6	Connecting Rod Bearing - STD	
M-7C6976	4	6	Connecting Rod Bearing - 0.25mm OS	
M-7C6977	4	6	Connecting Rod Bearing - 0.50mm OS	
M-1011530	3	3	Main Bearing - STD	
M-1077708	1	3	Main Bearing - STD	
M-2124893	1	1	Main Bearing - STD	
M-1450163	3	3	Main Bearing - 0.25mm OS	
M-1450162	1	3	Main Bearing - 0.25mm OS	
M-2295153	1	1	Main Bearing - 0.25mm OS	
M-1450165	3	3	Main Bearing - 0.50mm OS	
M-1450164	1	3	Main Bearing - 0.50mm OS	
M-2295154	1	1	Main Bearing - 0.50mm OS	
M-1077708		6	Main Bearing - STD	
M-2124893		1	Main Bearing - STD	
M-1450162		6	Main Bearing - 0.25mm OS	
M-2295153		1	Main Bearing - 0.25mm OS	
M-1450164		6	Main Bearing - 0.50mm OS	
M-2295154		1	Main Bearing - 0.50mm OS	Previous P/N M-7C6967
M-2165586	1	1	Camshaft Bearing	
M-2W7213	4	6	Camshaft Bearing	
M-2W0027	4	6	Connecting Rod Bushing	
M-2W7566	1	1	Idler Gear Bushing	

CRANKSHAFT & SEALS

Dowt #	Qty		Description	0
Part #	3114	3116	Description	Comment
M-2715658		1	Crankshaft	w/o Gear
M-2457339	1	1	Front Crankshaft Seal	
M-2223909	1	1	Rear Crankshaft Seal	Dry Housing
M-2223910	1	1	Rear Crankshaft Seal	Wet Housing

CYLINDER HEAD COMPONENTS

MUI ENGINES -

Part #	Qty		Description	0	
Part #	3114	3116	Description	Comment	
M-7W8064	4	6	Valve - Intake		
M-7W8065	4	6	Valve Seat - Intake		
M-1360819	4	6	Valve - Exhaust		
M-1W2713	4	6	Valve Seat - Exhaust		
M-1W2715	16	24	Valve Lock		
M-9Y8848	8	12	Valve Guide		
M-7C4273	8	12	Valve Spring - Intake/Exhaust	2.80in L	
M-7C4273		6	Valve Spring - Intake	2.80in L	
M-6l2307		6	Valve Spring - Exhaust	3.20in L	
M-7E7779	8	12	Spring Retainer - Intake/Exhaust	0.390in Thick	
M-7E7779		6	Spring Retainer - Intake	0.390in Thick	
M-1335037		6	Spring Retainer - Exhaust	0.540in Thick	
M-1193036	8	12	Valve Steam Seal		
M-1193061	4	6	Injector Tube		
M-6l1241	8	12	Pushrod - Valve		
M-4P8577	4	6	Pushrod - Injector		

CYLINDER HEAD COMPONENTS

HEUI ENGINES

Part #	Q	ty	5	
	3114	3116	Description	Comment
M-1614280		6	Valve - Intake	
M-1639063		6	Valve Seat - Intake	
M-1360819		6	Valve - Exhaust	
M-1W2713		6	Valve Seat - Exhaust	
M-1W2715		24	Valve Lock	
M-9Y8848		12	Valve Guide	
M-1193045		6	Valve Spring - Intake	
M-6I2307		6	Valve Spring - Exhaust	
M-7E7779		6	Spring Retainer - Intake	
M-1335037		6	Spring Retainer - Exhaust	
M-1193036		12	Valve Steam Seal	
M-1193061		6	Injector Tube	

FUEL SYSTEM

D1 //	G	lty			
Part #	3114	3116	Description	Comment	
M-4P2995	4	6	Fuel Injector - MUI		
M-1278213	4	6	Fuel Injector - MUI		
M-1278216	4	6	Fuel Injector - MUI		
M-1278218	4	6	Fuel Injector - MUI		
M-1278222	4	6	Fuel Injector - MUI		
M-1278225	4	6	Fuel Injector - MUI		
MBC41955/31	4	6	Nozzle & Tips Assembly	M-1278213 Injector	
MCB41966/31	4	6	Nozzle & Tip Assembly	M-1278216 Injector	
MCB41986/31	4	6	Nozzle & Tip Assembly	M-1278218 Injector	
MCB41996/31	4	6	Nozzle & Tip Assembly	M-1278222 Injector	
MCB41956/31	4	6	Nozzle & Tip Assembly	M-1278225 Injector	
M-6V6228	4	6	Injector O-Ring - Upper	MUI	
M-0328970	4	6	Injector O-Ring - Lower	MUI	
M-1148718		6	Injector O-Ring - Upper	HEUI	
M-1258274		6	Injector O-Ring - Lower	HEUI	
M-1052508		1	Fuel Priming Pump		
M-1P436		1	Fuel Priming Pump Gasket		

LUBRICATION SYSTEM

Part #	Qty		Description	Comment
Fart#	3114	3116	Description	Comment
M-1898777	1	1	Oil Pump	

COOLING SYSTEM						
Doub #	Q	ty	Description	0		
Part #	3114	3116	Description	Comment		
M-1265869	1		Regular - 94°C			
M-1193075	1	1	Regular - 94°C			
M-1957339	1	1	Regular Gasket			
M-2W7212	1	1	Regular Gasket			
M-7C4508	1	1	Water Pump			
M-4P3683		1	Water Pump			
M-7X2528	1	1	Water Pump Installation Kit			





		ty			
Part #	3114	3116	Description	Comment	
MCB3114011	1		Overhaul Gasket Set		
MCB3114021	1		Overhaul Gasket Set - Wet Housing	All	
MCB3114012	1		In-Chassis Gasket Set		
MCB3114013	1		Cylinder Head Gasket Set		
MCB3116031		1	Overhaul Gasket Set		
MCB3116022		1	In-Chassis Gasket Set	Generator	
MCB3116023		1	Cylinder Head Gasket Set		
MCB3116031		1	Overhaul Gasket Set		
MCB3116022		1	In-Chassis Gasket Set	Industrial For Wet Housing units order OTY-1 M-2223910 Rear Seal	
MCB3116023		1	Cylinder Head Gasket Set	QTT-TW-22239TO Near Sear	
MCB3116021		1	Overhaul Gasket Set	Machine - D5M/D6M, 120H, 561M,	
MCB3116022		1	In-Chassis Gasket Set	613C, 928F/928G/938F/950F/960F,	
MCB3116023		1	Cylinder Head Gasket Set	953B/953C, IT28F/IT28G/IT38F	
MCB3116031		1	Overhaul Gasket Set	Machine - 213B/214B/224B/240C, M3 18/320B/320L/320N/322/322B/322L/ 322N/325/325B/325L	
MCB3116022		1	In-Chassis Gasket Set		
MCB3116023		1	Cylinder Head Gasket Set		
MCB3116041		1	Overhaul Gasket Set		
MCB3116042		1	In-Chassis Gasket Set	Marine	
MCB3116043		1	Cylinder Head Gasket Set		
MCB3116011		1	Overhaul Gasket Set		
MCB3116012		1	In-Chassis Gasket Set	Truck	
MCB3116013		1	Cylinder Head Gasket Set		

GASKET SETS - MODULAR General usage not specified

M-2425040		G	ty			
M-2884735	Part #	3114	3116	Description	Comment	
M-1419501	M-2425040	1		Central And Lower		
M-9X2290 1 Oil Cooler Set All M-22443871 1 Rear Structure Set M-2646903 1 M-2646903 1 Turbocharger Installation Set M-264903 1 Water Pump Installation Set M-264920 1 Water Pump Installation Set M-2664325 1 Front Structure Set M-2878446 1 Front Structure Set M-76252 1 Fuel System Set M-1422222 1 Oil Cooler Set M-1422222 1 Oil Cooler Set M-2646903 1 Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-2667283 1 Central And Lower Set M-2667283 1 Front Structure Set M-2800186 1 Pieu System Set M-1243896 1 Oil Cooler Set M-2900186 1 Rear Structure Set M-2643965 1 Turbocharger Installation Set M-2643965 1 Vater Pump Installation Set	M-2884735	1		Front Structure Set		
M-2243871 1 Rear Structure Set M-2640903 1 Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-264325 1 Cantral And Lower Set M-2678446 1 Front Structure Set M-7X2522 1 Fuel System Set M-1422222 1 Oil Cooler Set M-243871 1 Rear Structure Set M-2243871 1 Rear Structure Set M-264903 1 Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-2641260 1 Water Pump Installation Set M-2667283 1 Central And Lower Set M-288054 1 Front Structure Set M-2800554 1 Fuel System Set M-1371260 1 Fear Structure Set M-2900186 1 Rear Structure Set M-2944384 1 Rear Structure Set M-2643565 1 Water Pump Installation Set M-2664365 1 Front S	M-1419501	1		Fuel System Set		
M-2646903 1 Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-2664325 1 Cantral And Lower Set M-2878446 1 Front Structure Set M-7X2522 1 Fuel System Set M-1422222 1 Oil Cooler Set M-243871 1 Rear Structure Set M-2640903 1 Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-1548853 1 Air Compressor Set M-2667283 1 Central And Lower Set M-2667283 1 Central And Lower Set M-1243686 1 Oil Cooler Set M-1243686 1 Oil Cooler Set M-2244384 1 Rear Structure Set M-2649903 1 Turbocharger Installation Set M-2649903 1 Turbocharger Installation Set M-264366 1 Oil Cooler Set M-2643265 1 Vater Pump Installation Set M-2643266 1 <td< td=""><td>M-9X2290</td><td>1</td><td></td><td>Oil Cooler Set</td><td>All</td></td<>	M-9X2290	1		Oil Cooler Set	All	
M-2641260 1 Water Pump Installation Set M-2664325 1 Cantral And Lower Set M-2878446 1 Front Structure Set M-7X2522 1 Fuel System Set M-1422222 1 Oil Cooler Set M-264903 1 Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-1548853 1 Air Compressor Set M-2667283 1 Central And Lower Set M-2667283 1 Fuel System Set M-1371260 1 Fuel System Set M-1243686 1 Oil Cooler Set M-1243686 1 Oil Cooler Set M-2900186 1 Rear Structure Set M-264394 1 Rear Structure Set M-2643966 1 Water Pump Installation Set M-2643966 1 Water Pump Installation Set M-2643966 1 Fuel System Set M-2643966 1 Fuel System Set M-2843966 1 Oil Cooler Set	M-2243871	1		Rear Structure Set		
M-2664325	M-2646903	1		Turbocharger Installation Set		
M-2878446 1 Front Structure Set M-7x2522 1 Fuel System Set M-1422222 1 Oil Cooler Set M-2646903 1 Turbocharger Installation Set M-2646903 1 Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-1548853 1 Air Compressor Set M-2667283 1 Central And Lower Set M-2880554 1 Front Structure Set M-1371260 1 Fuel System Set M-2943868 1 Oil Cooler Set M-2940186 1 Rear Structure Set M-294384 1 Rear Structure Set M-2649303 1 Turbocharger Installation Set M-2649303 1 Turbocharger Installation Set M-2649305 1 Front Structure Set M-2649306 1 Fuel System Set M-28844727 1 Front Structure Set M-1243686 1 Oil Cooler Set M-1243686 1 Oil Cooler Set	M-2641260	1		Water Pump Installation Set		
M-7X2522 1 Fuel System Set Industrial And Generator M-1422222 1 Oil Cooler Set Industrial And Generator M-2243871 1 Rear Structure Set Industrial And Generator M-2646903 1 Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-2641260 1 Water Pump Installation Set M-2642600 1 Air Compressor Set M-2667283 1 Central And Lower Set M-2880554 1 Front Structure Set M-1243686 1 Oil Cooler Set Machine M-2900186 1 Rear Structure Set Machine M-2900186 1 Rear Structure Set Machine M-264993 1 Turbocharger Installation Set Machine M-2649903 1 Turbocharger Installation Set M-2665907 1 Central And Lower Set M-1635735 1 Fuel System Set M-2844268 1 Piculture Set M-243686 1 <t< td=""><td>M-2664325</td><td></td><td>1</td><td>Cantral And Lower Set</td><td></td></t<>	M-2664325		1	Cantral And Lower Set		
M-1422222 1 Oil Cooler Set Industrial And Generator M-2646903 1 Rear Structure Set M-2646903 In Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-2641260 M-2641260	M-2878446		1	Front Structure Set		
M-2243871 1 Rear Structure Set M-2646903 1 Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-1548853 1 Air Compressor Set M-2667283 1 Central And Lower Set M-2880554 1 Front Structure Set M-1371260 1 Fuel System Set M-1243686 1 Oil Cooler Set Machine M-2900186 1 Rear Structure Set Machine M-2244384 1 Rear Structure Set Machine M-264903 1 Turbocharger Installation Set Machine M-2645903 1 Turbocharger Installation Set Machine M-2665907 1 Central And Lower Set Machine M-28844727 1 Front Structure Set Machine M-1835735 1 Fuel System Set Machine M-2243896 1 Rear Structure Set Machine M-2641260 1 Turbocharger Installation Set Marine M-2107	M-7X2522		1	Fuel System Set		
M-2646903 1 Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-2641260 1 Water Pump Installation Set M-1548853 1 Air Compressor Set M-2667283 1 Central And Lower Set M-2880554 1 Front Structure Set M-1371260 1 Fuel System Set M-1243686 1 Oil Cooler Set M-2900186 1 Rear Structure Set M-2900186 1 Rear Structure Set M-264903 1 Turbocharger Installation Set M-264903 1 Turbocharger Installation Set M-264903 1 Vater Pump Installation Set M-264907 1 Central And Lower Set M-264907 1 Front Structure Set M-1243686 1 Oil Cooler Set M-1243686 1 Oil Cooler Set M-1243686 1 Oil Cooler Set M-2243896 1 Rear Structure Set M-2641260 1 Water Lines Se	M-1422222		1	Oil Cooler Set	Industrial And Generator	
M-2641260 1 Water Pump Installation Set M-1548853 1 Air Compressor Set M-2667283 1 Central And Lower Set M-2880554 1 Front Structure Set M-1371260 1 Fuel System Set M-1243686 1 Oil Cooler Set M-2900186 1 Rear Structure Set M-2900186 1 Rear Structure Set M-264903 1 Turbocharger Installation Set M-2643565 1 Water Pump Installation Set M-2643565 1 Water Pump Installation Set M-2643565 1 Front Structure Set M-2643565 1 Front Structure Set M-264366 1 Oil Cooler Set M-284368 1 Oil Cooler Set M-2243896 1 Rear Structure Set M-2243896 1 Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-2107439 1 Seawater Pump Installation Set M-2107440 1 Expansion Tank Set M-2211406 1 Air Compressor	M-2243871		1	Rear Structure Set		
M-1548853	M-2646903		1	Turbocharger Installation Set		
M-2667283 1 Central And Lower Set M-2880554 1 Front Structure Set M-1371260 1 Fuel System Set M-1243686 1 Oil Cooler Set M-2900186 1 Rear Structure Set M-224384 1 Rear Structure Set - Wet M-2646903 1 Turbocharger Installation Set M-2643565 1 Water Pump Installation Set M-2643565 1 Central And Lower Set M-2844727 1 Front Structure Set M-1635735 1 Fuel System Set M-1243686 1 Oil Cooler Set M-2243896 1 Rear Structure Set M-2243896 1 Rear Structure Set M-2641260 1 Water Pump Installation Set M-2107439 1 Seawater Pump Installation Set M-2107440 1 Expansion Tank Set M-264325 1 Central And Lower Set M-2864325 1 Central And Lower Set M-2878446 1 Front Structu	M-2641260		1	Water Pump Installation Set		
M-2880554 1 Front Structure Set M-1371260 1 Fuel System Set M-1243686 1 Oil Cooler Set M-2900186 1 Rear Structure Set - Wet M-2644384 1 Rear Structure Set - Wet M-2646903 1 Turbocharger Installation Set M-2643565 1 Water Pump Installation Set M-2643565 1 Central And Lower Set M-2643565 1 Front Structure Set M-264366 1 Oil Cooler Set M-1243686 1 Oil Cooler Set M-2243896 1 Rear Structure Set M-241260 1 Water Pump Installation Set M-2641260 1 Water Pump Installation Set M-2107445 1 Seawater Pump Installation Set M-2107440 1 Expansion Tank Set M-264325 1 Centra	M-1548853		1	Air Compressor Set		
M-1371260 1 Fuel System Set M-1243686 1 Oil Cooler Set M-2900186 1 Rear Structure Set M-2244384 1 Rear Structure Set - Wet M-2646903 1 Turbocharger Installation Set M-2643565 1 Water Pump Installation Set M-2643565 1 Water Pump Installation Set M-28844727 1 Front Structure Set M-1635735 1 Fuel System Set M-1243686 1 Oil Cooler Set M-2243896 1 Rear Structure Set M-1851704 1 Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-2107439 1 Seawater Pump Installation Set M-2107445 1 Water Lines Set M-2107440 1 Expansion Tank Set M-2211406 M-264325 1 Central And Lower Set M-2878446 1 Front Structure Set M-38339 1 Fuel System Set M-1422222 1 Oil Cooler Set M-2243871 N-2646903 1 Turbocharger Installation Set Marine	M-2667283		1	Central And Lower Set		
M-1243686 1 Oil Cooler Set Machine M-2900186 1 Rear Structure Set Median M-2244384 1 Rear Structure Set - Wet Median M-2646903 1 Turbocharger Installation Set Median M-2643565 1 Water Pump Installation Set Median M-2643565 1 Water Pump Installation Set Median M-28844727 1 Front Structure Set Median Median Median M-1635735 1 Fuel System Set Median Med	M-2880554		1	Front Structure Set		
M-2900186 1 Rear Structure Set M-2244384 1 Rear Structure Set - Wet M-2646903 1 Turbocharger Installation Set M-2643565 1 Water Pump Installation Set M-2665907 1 Central And Lower Set M-28844727 1 Front Structure Set M-1635735 1 Fuel System Set M-1243686 1 Oil Cooler Set M-2243896 1 Rear Structure Set M-2851704 1 Turbocharger Installation Set M-2601260 1 Water Pump Installation Set M-2107439 1 Seawater Pump Installation Set M-2107445 1 Water Lines Set M-2107440 1 Expansion Tank Set M-2211406 1 Air Compressor Set M-2878446 1 Front Structure Set M-38339 1 Fuel System Set M-1422222 1 Oil Cooler Set M-2243871 1 Rear Structure Set M-2646903 1 Turbocharger	M-1371260		1	Fuel System Set		
M-2244384 1 Rear Structure Set - Wet M-2646903 1 Turbocharger Installation Set M-2643565 1 Water Pump Installation Set M-2665907 1 Central And Lower Set M-28844727 1 Front Structure Set M-1635735 1 Fuel System Set M-1243686 1 Oil Cooler Set M-2243896 1 Rear Structure Set M-1851704 1 Turbocharger Installation Set M-26041260 1 Water Pump Installation Set M-2107439 1 Seawater Pump Installation Set M-2107445 1 Water Lines Set M-2107440 1 Expansion Tank Set M-2211406 1 Air Compressor Set M-2664325 1 Central And Lower Set M-2878446 1 Front Structure Set M-3E3339 1 Fuel System Set M-1422222 1 Oil Cooler Set M-2243871 1 Rear Structure Set M-2646903 1 Turbocharger Installation Set	M-1243686		1	Oil Cooler Set	Machine	
M-2646903 1 Turbocharger Installation Set M-2643565 1 Water Pump Installation Set M-2665907 1 Central And Lower Set M-28844727 1 Front Structure Set M-1635735 1 Fuel System Set M-1243686 1 Oil Cooler Set M-2243896 1 Rear Structure Set M-1851704 1 Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-2107439 1 Seawater Pump Installation Set M-2107445 1 Water Lines Set M-2107440 1 Expansion Tank Set M-2211406 1 Air Compressor Set M-2664325 1 Central And Lower Set M-2878446 1 Front Structure Set M-3E3339 1 Fuel System Set M-1422222 1 Oil Cooler Set M-2243871 1 Rear Structure Set M-2646903 1 Turbocharger Installation Set	M-2900186		1	Rear Structure Set		
M-2643565 1 Water Pump Installation Set M-2665907 1 Central And Lower Set M-28844727 1 Front Structure Set M-1635735 1 Fuel System Set M-1243686 1 Oil Cooler Set M-2243896 1 Rear Structure Set M-1851704 1 Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-2107439 1 Seawater Pump Installation Set M-2107445 1 Water Lines Set M-2107440 1 Expansion Tank Set M-2211406 1 Air Compressor Set M-2878446 1 Front Structure Set M-2878446 1 Front Structure Set M-3E3339 1 Fuel System Set M-1422222 1 Oil Cooler Set M-2243871 1 Rear Structure Set M-2646903 1 Turbocharger Installation Set	M-2244384		1	Rear Structure Set - Wet		
M-2665907	M-2646903		1	Turbocharger Installation Set		
M-28844727 1 Front Structure Set M-1635735 1 Fuel System Set M-1243686 1 Oil Cooler Set M-2243896 1 Rear Structure Set M-1851704 1 Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-2107439 1 Seawater Pump Installation Set M-2107445 1 Water Lines Set M-2107440 1 Expansion Tank Set M-2211406 1 Air Compressor Set M-2664325 1 Central And Lower Set M-2878446 1 Front Structure Set M-3E3339 1 Fuel System Set M-1422222 1 Oil Cooler Set M-2243871 1 Rear Structure Set M-2646903 1 Turbocharger Installation Set	M-2643565		1	Water Pump Installation Set		
M-1635735 1 Fuel System Set M-1243686 1 Oil Cooler Set M-2243896 1 Rear Structure Set M-1851704 1 Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-2107439 1 Seawater Pump Installation Set M-2107445 1 Water Lines Set M-2107440 1 Expansion Tank Set M-2211406 1 Air Compressor Set M-264325 1 Central And Lower Set M-3878446 1 Front Structure Set M-38339 1 Fuel System Set M-1422222 1 Oil Cooler Set M-2243871 1 Rear Structure Set M-2646903 1 Turbocharger Installation Set	M-2665907		1	Central And Lower Set		
M-1243686 1 Oil Cooler Set M-2243896 1 Rear Structure Set M-1851704 1 Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-2107439 1 Seawater Pump Installation Set M-2107445 1 Water Lines Set M-2107440 1 Expansion Tank Set M-2211406 1 Air Compressor Set M-2664325 1 Central And Lower Set M-2878446 1 Front Structure Set M-3E3339 1 Fuel System Set M-1422222 1 Oil Cooler Set M-2243871 1 Rear Structure Set M-266903 1 Turbocharger Installation Set	M-28844727		1	Front Structure Set		
M-2243896 1 Rear Structure Set M-1851704 1 Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-2107439 1 Seawater Pump Installation Set M-2107445 1 Water Lines Set M-2107440 1 Expansion Tank Set M-2211406 1 Air Compressor Set M-2664325 1 Central And Lower Set M-2878446 1 Front Structure Set M-3E3339 1 Fuel System Set M-1422222 1 Oil Cooler Set M-2243871 1 Rear Structure Set M-2646903 1 Turbocharger Installation Set	M-1635735		1	Fuel System Set		
M-1851704 1 Turbocharger Installation Set Marine M-2641260 1 Water Pump Installation Set Marine M-2107439 1 Seawater Pump Installation Set Marine M-2107445 1 Water Lines Set Marine M-2107440 1 Expansion Tank Set Marine M-2211406 1 Air Compressor Set Marine M-2664325 1 Central And Lower Set Marine M-2878446 1 Front Structure Set Marine M-3E3339 1 Fuel System Set Truck M-1422222 1 Oil Cooler Set Marine M-2243871 1 Rear Structure Set Truck M-2646903 1 Turbocharger Installation Set	M-1243686		1	Oil Cooler Set		
M-1851704 1 Turbocharger Installation Set M-2641260 1 Water Pump Installation Set M-2107439 1 Seawater Pump Installation Set M-2107445 1 Water Lines Set M-2107440 1 Expansion Tank Set M-2211406 1 Air Compressor Set M-2664325 1 Central And Lower Set M-2878446 1 Front Structure Set M-3E3339 1 Fuel System Set M-1422222 1 Oil Cooler Set M-2243871 1 Rear Structure Set M-2646903 1 Turbocharger Installation Set	M-2243896		1	Rear Structure Set		
M-2107439 1 Seawater Pump Installation Set M-2107445 1 Water Lines Set M-2107440 1 Expansion Tank Set M-2211406 1 Air Compressor Set M-2664325 1 Central And Lower Set M-2878446 1 Front Structure Set M-3E3339 1 Fuel System Set M-1422222 1 Oil Cooler Set M-2243871 1 Rear Structure Set M-2646903 1 Turbocharger Installation Set	M-1851704		1	Turbocharger Installation Set	Marine	
M-2107445 1 Water Lines Set M-2107440 1 Expansion Tank Set M-2211406 1 Air Compressor Set M-2664325 1 Central And Lower Set M-2878446 1 Front Structure Set M-3E3339 1 Fuel System Set M-1422222 1 Oil Cooler Set M-2243871 1 Rear Structure Set M-2646903 1 Turbocharger Installation Set	M-2641260		1	Water Pump Installation Set		
M-2107440 1 Expansion Tank Set M-2211406 1 Air Compressor Set M-2664325 1 Central And Lower Set M-2878446 1 Front Structure Set M-3E3339 1 Fuel System Set M-1422222 1 Oil Cooler Set M-2243871 1 Rear Structure Set M-2646903 1 Turbocharger Installation Set	M-2107439		1	Seawater Pump Installation Set		
M-2211406 1 Air Compressor Set M-2664325 1 Central And Lower Set M-2878446 1 Front Structure Set M-3E3339 1 Fuel System Set M-142222 1 Oil Cooler Set M-2243871 1 Rear Structure Set M-2646903 1 Turbocharger Installation Set	M-2107445		1			
M-2664325 1 Central And Lower Set M-2878446 1 Front Structure Set M-3E3339 1 Fuel System Set M-1422222 1 Oil Cooler Set M-2243871 1 Rear Structure Set M-2646903 1 Turbocharger Installation Set	M-2107440		1	Expansion Tank Set		
M-2664325 1 Central And Lower Set M-2878446 1 Front Structure Set M-3E3339 1 Fuel System Set M-1422222 1 Oil Cooler Set M-2243871 1 Rear Structure Set M-2646903 1 Turbocharger Installation Set	M-2211406		1	Air Compressor Set		
M-2878446 1 Front Structure Set M-3E3339 1 Fuel System Set M-1422222 1 Oil Cooler Set M-2243871 1 Rear Structure Set M-2646903 1 Turbocharger Installation Set			1	· · · · · · · · · · · · · · · · · · ·		
M-3E3339 1 Fuel System Set M-1422222 1 Oil Cooler Set M-2243871 1 Rear Structure Set M-2646903 1 Turbocharger Installation Set						
M-1422222 1 Oil Cooler Set M-2243871 1 Rear Structure Set M-2646903 1 Turbocharger Installation Set	M-3E3339					
M-2243871 1 Rear Structure Set M-2646903 1 Turbocharger Installation Set				<u> </u>	Truck	
M-2646903 1 Turbocharger Installation Set						
	M-2641260		1	Water Pump Installation Set		

GASKETS

Description.	D4 #	Q	ty	0
Description	Part #	3114	3116	Comment
Aftercooler Gasket	M-7C1152		1	
Air Compressor Mounting Seal	M-1359819		1	
Cam Follower Cover Gasket	M-4Y9652	2	3	
Exhaust Manifold Gasket	M-1136200	2	3	
Exhaust Manifold Lock	M-0L364	2		
Exhaust Manifold Lock	M-1560235	2	5	
Exhaust Manifold Lock	M-6l3033	1	1	
Front Cover Gasket	M-1393526	1	1	
Fuel Filter Base Gasket	M-7C1159	1		
Intake Manifold Cover Gasket	M-7C1151	1		
Intake Manifold Cover Gasket	M-7C1152		1	
Intake Manifold Cover Gasket	M-4P1624		1	
Intake Manifold Gasket	M-1154245	1		Manifold to Cylinder Head
Intake Manifold Gasket	M-1136250		1	Manifold to Cylinder Head
Oil Cooler Gasket	M-7C1162	1		Inner
Oil Cooler Gasket	M-7C1163	1		Outer
Oil Cooler Gasket	M-2337655		1	Inner
Oil Cooler Gasket	M-2337654		1	Outer
Oil Cooler Seal Ring	M-8M4445	2		
Oil Cooler Seal Ring	M-3P1156		2	
Oil Filter Base Gasket	M-2337654		1	
Oil Filter Base Seal	M-5F9652	3	2	
Oil Pan Drain Seal	M-8L2786	1		
Oil Pan Drain Seal	M-3K360		1	
Oil Pan Gasket	M-1193072	1		
Oil Pan Gasket	M-2613816		1	
Oil Pickup Tube Gasket	M-7W5340	1	1	
Regulator Gasket	M-1957339	1	1	
Regulator Gasket	M-2W7212	1	1	
Turbo Mounting Gasket	M-7C7431	1	1	
Turbo Oil Drain Gasket	M-7W2398	1	1	
Turbo Oil Supply Gasket	M-1S7057	1	1	
Valve Cover Gasket	M-1192950	1		
Valve Cover Gasket	M-1192940		1	
Water Pump Mounting Seal	M-2M4453	1		
Water Pump Mounting Seal	M-7F8267	1		
Water Pump Mounting Seal	M-4J525		1	

CYLINDER COMPONENTS

	Qty			_
Part #	3126	C 7	Description	Comment
M-PK3282	6		Piston Kit - Articulated	M-1723282 Crown
M-PK3444	6		Piston Kit - Articulated	M-1443444 Crown
M-PK3671	6		Piston Kit - Articulated	M-1753671 Crown
M-PK4265	6	6	Piston Kit - Articulated	M-1654265 Crown
M-PK4621	6	6	Piston Kit - Articulated	M-1504621 Crown
M-PK4983	6		Piston Kit - Articulated	M-1334983 Crown
M-PK5044	6		Piston Kit - Articulated	M-1335044 Crown
M-PK6556	6		Piston Kit - Articulated	M-1646556 Crown
M-PK9320	6		Piston Kit - Articulated	M-1979320 Crown
M-PK2729	6		Piston Kit	M-2382729 Piston
M-PK9340	6		Piston Kit	M-1979340 Piston
M-PK0574		6	Piston Kit	M-2780574 Piston
M-PK2698		6	Piston Kit	M-2382698 Piston
M-PK2720		6	Piston Kit	M-2382720 Piston
M-PK7281		6	Piston Kit	M-2807281 Piston
M-PK7330		6	Piston Kit	M-2627330 Piston
M-PK9288		6	Piston Kit	M-2629288 Piston
IVI-PK9200		0	FISION NIL	IVI-2029200 FISIOII
M-2382726	6	6	Piston Skirt	
M-1687224	6	6	Piston Pin	
M-1687226	6	6	Piston Pin - Articulated	
M-1979371		6	Piston Pin	
M-2382735		6	Piston Pin	
M-2860184		6	Piston Pin	
M-7C111			Piston Pin Retainer	
M-7X2908			Piston Pin Retainer	
M-1979372			Piston Pin Retainer	
M-RS3126E	6	6	Piston Ring Set	
M-RS1646556	6	0	Piston Ring Set Piston Ring Set	
M-RS1654265	6	6	Piston Ring Set	
M-RS2382698	0	6	Piston Ring Set	
M-RS2382720		6	Piston Ring Set	
M-RS2629288		6	Piston Ring Set Piston Ring Set	
M-RS2829288		6	Piston Ring Set	
IVI-U95001 50 I		U	I ISLUIT MING SEL	

CYLINDER COMPONENTS Qty Part # Description Comment 3126 **C7** M-1077604 6 6 Cylinder Salvage Sleeve M-2133193 6 6 Connecting Rod Assembly Fracture Split Type

Part #	Q	ty	Description.	0
	3126	C 7	Description	Comment
M-2246638	6	6	Connecting Rod Bearing - STD	
M-7C6976	6	6	Connecting Rod Bearing - 0.25mm OS	
M-7C6977	6	6	Connecting Rod Bearing - 0.50mm OS	
M-1077708	6	6	Main Bearing - STD	
M-2124893	1	1	Main Bearing - STD	
M-1450162	6	6	Main Bearing - 0.25mm OS	
M-2295153	1	1	Main Bearing - 0.25mm OS	
M-1450164	6	6	Main Bearing - 0.50mm OS	
M-2295154	1	1	Main Bearing - 0.50mm OS	Previous P/N M-7C6967
M-2165586	1	1	Camshaft Bearing	
M-2W7213	6	6	Camshaft Bearing	
M-2W0027	6	6	Connecting Rod Bushing	
M-2W7566	1		Idler Gear Bushing	Large
M-2W9930	1		Idler Gear Bushing	Small

CRANKSHAFT & SEALS							
Part #	Q	ty	Description	Comment			
Part #	3126	C 7	Description	Comment			
M-2715658		1	Crankshaft	w/o Gear			
M-2457339	1	1	Front Crankshaft Seal				
M-2223909	1	1	Rear Crankshaft Seal	Dry Housing			
M-2223910	1	1	Rear Crankshaft Seal	Wet Housing			

CYLINDER HEAD COMPONENTS

2 VALVE MUI ENGINES

Part #	Qty			
	3126	C 7	Description	Comment
M-1614280	6		Valve Intake	
M-1639063	6		Valve Seat - Intake	
M-1360819	6		Valve - Exhaust	
M-1W2713	6		Valve Seat - Exhaust	
M-1W2715	24		Valve Lock	
M-9Y8848	12		Valve Guide	
M-7C4273	12		Valve Spring	2.80" L
M-7E7779	12		Spring Retainer	0.390" Thick
M-1193036	12		Valve Stem Seal	
M-1193061	6		Injector Tube	
M-6l1241	12		Pushrod - Valve	
M-4P8577	6		Pushrod - Injector	

CYLINDER HEAD COMPONENTS

2 VALVE HEUI ENGINES -

Part #	Qty		5	
	3126	C 7	Description	Comment
M-1614280	6		Valve - Intake	
M-1639063	6		Valve Seat - Intake	
M-1360819	6		Valve - Exhaust	
M-1W2713	6		Valve Seat - Exhaust	
M-1W2715	24		Valve Lock	
M-9Y8848	12		Valve Guide	
M-7C4273	12		Valve Spring - Intake/Exhaust	2.80in L
M-7C4273	6		Valve Spring - Intake	2.80in L
M-6I2307	6		Valve Spring - Exhaust	2.30in L
M-7E7779	12		Spring Retainer - Intake/Exhaust	0.390in Thick
M-7E7779	6		Spring Retainer - Intake	0.390in Thick
M-1335037	6		Spring Retainer - Exhaust	0.540in Thick
M-1193036	12		Valve Stem Seal	
M-1193061	6		Injector Tube	

CYLINDER HEAD COMPONENTS

3 VALVE HEUI ENGINES

Part #	Qty		December 1	Comment
	3126	C 7	Description	Comment
M-1457390	12	12	Valve - Intake	
M-1577129	12		Valve - Intake	
M-1559504	12		Valve Seat - Intake	
M-2175213	12		Valve Seat - Intake	
M-2646157	12	12	Valve Seat - Intake	
M-2729813	12		Intake Seat	
M-1478211	6	6	Valve - Exhaust	
M-1577130	6		Valve - Exhaust	
M-1478218	6		Valve Seat - Exhaust	
M-2321285	6	6	Valve Seat - Exhaust	
M-1W2715	24	24	Valve Lock - Intake	
M-2A4429	12	12	Valve Lock - Exhaust	
M-1409670	12	12	Valve Guide - Intake	
M-1227375	6		Valve Guide - Exhaust	
M-1478220	6	6	Valve Guide - Exhaust	
M-1406188	12	12	Valve Spring - Intake	
M-1376718	6	6	Valve Spring - Exhaust	
M-1376715	6	6	Spring Seat - Exhaust	
M-7E7779	12	12	Spring Retainer - Intake	
M-1344483	6	6	Spring Retainer - Exhaust	
M-1478214	12	12	Valve Stem Seal - Intake	
M-1026229	6		Valve Stem Seal - Exhaust	
M-1632478	6	6	Valve Stem Seal - Exhaust	
M-2272911	6		Injector Tube	
M-2271200		6	Injector Tube	
M-8C563	12		Injector Tube Seal Ring	
M-3107255		6	Injector Tube Seal Ring	
M-3107257		6	Injector Tube Seal Ring	

FUEL SYSTEM

Part #	Qty		Description	0
	3126	C 7	Description	Comment
M-1148718	6		Injector O-Ring - Upper	MUI & HEUI 2V
M-1258274	6		Injector O-Ring - Lower	MUI & HEUI 2V
M-2421539	6		Injector External Seal Ring Kit	HEUI 3V
M-2974841		6	Injector External Seal Ring Kit	HEUI-II
M-1052508	1		Fuel Priming Pump	Short
M-1375541		1	Fuel Priming Pump	Tall
M-1P436	1	1	Fuel Priming Pump Gasket	

LUBRICATION SYSTEM

Part #	Qty		Description	Comment
Part #	3126	C 7	Description	Comment
M-1898777	1	1	Oil Pump	

COOLING SYSTEM

Part #	Qty		.	•
	3126	C 7	Description	Comment
M-1265869	1		Regulator - 94°C	
M-1154223	1		Regulator - 97°C	
M-1154223	2	2	Regulator - 97°C	
M-7C4508	1		Water Pump	
M-1208402	1	1	Water Pump	
M-1268227	1	1	Water Pump	
M-3522109		1	Water Pump	
M-3522139		1	Water Pump	
M-7X2528	1		Water Pump Installation Kit	
M-3083436		1	Water Pump Installation Kit	

GASKET SETS - MCBEE CUSTOM

Part #	Q	ty	Decemention	Comment
Part #	3126	C 7	Description	
MCB3126091	1		Overhaul Gasket Set	
MCB3126092	1		In-Chassis Gasket Set	Generator - 3V HEUI
MCB3126093	1		Cylinder Head Gasket Set	
MCB3126081	1		Overhaul Gasket Set	Industrial - 2V MULTER Wet Hous-
MCB3126082	1		In-Chassis Gasket Set	Industrial - 2V MUI For Wet Housing units order QTY-1 M-2223910
MCB3126083	1		Cylinder Head Gasket Set	Rear Seal
MCB3126091	1		Overhaul Gasket Set	Industrial - 3V HEUI For Wet
MCB3126092	1		In-Chassis Gasket Set	Housing Units Order For Wet
MCB3126093	1		Cylinder Head Gasket Set	Housing Units Order
MCB3126071	1		Overhaul Gasket Set	Machine - 2V MUI
MCB3126072	1		In-Chassis Gasket Set	525B/535B, TK370/371,
MCB3126073	1		Cylinder Head Gasket Set	- TK380/381, 533/539/543, 938G/950G962G, IT38G/IT62G
MCB3126081 MCB3126082 MCB3126083	1 1 1		Overhaul Gasket Set In-Chassis Gasket Set Cylinder Head Gasket Set	Machine - 2V MUI 322C, 550/570/574/580
MCB3126061	1		Overhaul Gasket Set	Machine - 3V HEUI D5N/D6N, 120H/135H, 561N,
MCB3126062	1		In-Chassis Gasket Set	938G/950G/962G, IT38G/IT62G,
MCB3126063	1		Cylinder Head Gasket Set	953C/963C
MCB3126091	1		Overhaul Gasket Set	
MCB3126092	1		In-Chassis Gasket Set	Machine - 3V HEUI 322C/325C/M325C, 570B/580B
MCB3126093	1		Cylinder Head Gasket Set	- 5220/0200/1910200, 3/00/0000
MCB3126041	1		Overhaul Gasket Set	
MCB3126042	1		In-Chassis Gasket Set	Marine - 2V MUI
MCB3126043	1		Cylinder Head Gasket Set	
MCB3126051	1		Overhaul Gasket Set	
MCB3126052	1		In-Chassis Gasket Set	Marine - 3V HEUI
MCB3126053	1		Cylinder Head Gasket Set	

GASKET SETS - MCBEE CUSTOM

Part #	Q	ty	Description	Comment	
	3126	C 7			
MCB3126121	1		Overhaul Gasket Set		
MCB3126122	1		In-Chassis Gasket Set	Truck - 2V HEUI	
MCB3126123	1		Cylinder Head Gasket Set		
MCB3126091	1		Overhaul Gasket Set		
MCB3126092	1		In-Chassis Gasket Set	Truck - 3V HEUI	
MCB3126093	1		Cylinder Head Gasket Set		
MCBC7011		1	Overhaul Gasket Set		
MCBC7012		1	In-Chassis Gasket Set	Industrial - For Wet Flywheel Units Also Order QTY-1 M-2223910	
MCBC7013		1	Cylinder Head Gasket Set	Also Older Q11-1 W-2223910	
MCBC7021		1	Overhaul Gasket Set	Machine -	
MCBC7022		1	In-Chassis Gasket Set	12K/120K/140K/140M/160K, 525C/535C/545C, 950H/962H,	
MCBC7023		1	Cylinder Head Gasket Set	IT62H	
MCBC7031		1	Overhaul Gasket Set	Machine - 132D/325D/	
MCBC7022		1	In-Chassis Gasket Set	M325D/328D/329D, 2748/2948,	
MCBC7023		1	Cylinder Head Gasket Set	584/584HD, AP755/AP1000D/ BG260D/AP1055D/BG2455D	
MCBC7051		1	Overhaul Gasket Set		
MCBC7052		<u>·</u> 1	In-Chassis Gasket Set	_ Marine - 3V HEUI	
MCBC7053		1	Cylinder Head Gasket Set	Marino de Filedi	
MCBC7011		1	Overhaul Gasket Set		
MCBC7012		<u>·</u> 1	In-Chassis Gasket Set	_ Truck	
MCBC7013		1	Cylinder Head Gasket Set	- ITUON	

GASKET SETS - MODULAR -

Part #	Q	ty	Description	0		
	3126	C 7	Description	Comment		
M-4559522	1		Central And Lower Set			
M-4562483	1		Front Structure Set			
M-2421539	6		Fuel Injector Set			
M-2919161	1		Fuel System Set			
M-4551108	1		Oil Cooler Set	Generator		
M-4562535	1		Rear Structure Set			
M-4531665	1		Turbocharger Installation Set			
M-2643565	1		Water Pump Installation Set			
M-1564179	1		Air Compressor Set			
M-2849744	1		Central And Lower Set			
M-2907150	1		Front Structure Set			
M-2907149	1		Fuel System Set			
M-2900185	1		Oil Cooler Set	Industrial		
M-2900186	1		Rear Structure Set			
M-2919157	1		Rear Structure Set - Wet Housing			
M-2699174	1		Turbocharger Installation Set			
M-2641260	1		Water Pump Installation Set			
M-2919160	1		Central And Lower Set			
M-2919162	1		Front Structure Set			
M-2421539	6		Fuel Injector Set			
M-2919161	1		Fuel System Set			
M-2624971	1		Oil Cooler Set	Machine		
M-2900186	1		Rear Structure Set			
M-2919157	1		Rear Structure Set - Wet Housing			
M-2919158	1		Turbocharger Installation Set			
M-2919159	1		Water Pump Installation Set			
M-2184878	1		Air Compressor Set			
M-2664561	1		Central And Lower Set			
M-2885942	1		Front Structure Set			
M-2421539	6		Fuel Injector Set			
M-1966929	1		Fuel System Set	Truck		
M-1966931	1		Oil Cooler Set			
M-2908676	1		Rear Structure Set			
M-4370080	1		Turbocharger Installation Set			
M-2641260	1		Water Pump Installation Set	_		

GASKET SETS - MODULAR

Part #	Q	ty	Description	
	3126	C 7	Description	Comment
M-4506179		1	Central And Lower Set	
M-4561664		1	Front Structure Set	
M-2974841		6	Fuel Injector Set	
M-4506180		1	Oil Cooler Set	Machine
M-2900186		1	Rear Structure Set	Machine
M-2900528		1	Rear Structure Set - Wet Housing	
M-4506177		1	Turbocharger Installation Set	
M-2712910		1	Water Pump Installation Set	
M-4603207		1	Central And Lower Set	
M-4201835		1	Front Structure Set	
M-2974841		6	Fuel Injector Set	
M-4531661		1	Oil Cooler Set	Truck
M-4562534		1	Rear Structure Set	
M-4573634		1	Turbocharger Installation Set	
M-2643565		1	Water Pump Installation Set	



GASKETS

	_	Q	ty	
Description	Part #	3126	C 7	Comment
Air Compressor Mounting Seal	M-1359819	1	1	
Air Compressor Mounting Seal	M-6V8260		1	
Cam Follower Cover Gasket	M-4Y9652	3	3	
Exhaust Manifold Gasket	M-2721956	6	6	
Exhaust Manifold Lock	M-1279810	1		
Exhaust Manifold Lock	M-1560235	4		
Exhaust Manifold Lock	M-1279811	1		
Friont Cover Gasket	M-1393526	1		
Front Cover Gasket	M-2585646		1	
Intake Manifold Cover Gasket	M-1443472	1		
Oil Cooler Gasket	M-2337655	1	1	Inner
Oil Cooler Gasket	M-2337654	1		Outer
Oil Cooler Seal Ring	M-3P1156	2	2	
Oil Pan Drain Seal	M-3K360	1	1	
Oil Pan Drain Seal	M-3D2824		2	
Oil Pan Drain Seal	M-1697487		1	
Oil Pan Gasket	M-2613816	1	1	
Oil Pan Seal	M-1662905	1	1	Intergral Style
Oil Pickup Tube Gasket	M-7W5340	1	1	
Regulator Gasket	M-1360812	1		
Regulator Gasket	M-1265466	1		
Regulator Gasket	M-2225915		1	
Regulator Gasket	M-2850365		1	
Turbo Mounting Gasket	M-7C7431	1	1	
Turbo Mounting Gasket	M-2692904		1	
Turbo Oil Drain Gasket	M-7W2398	1		
Turbo Oil Drain Gasket	M-1978418		1	
Turbo Oil Supply Gasket	M-1S7057	1		
Turbo Oil Supply Seal	M-2147568		1	
Turbo Oil Supply Seal	M-2213494		1	
Valve Cover Gasket	M-5P5678-2	1		Upper
Valve Cover Gasket	M-5P5678-2	1		Lower
Valve Cover Gasket	M-2175701		2	
Valve Cover Gasket	M-2720388		2	
Water Pump Mounting Seal	M-2M4453	1	1	
Water Pump Mounting Seal	M-4J525	1	1	

C9

ESN	Appl	Crown	Model	Line	Page
S9L			Generator Set C9E/NBP/X3R		
S9P	GEN	M-3851657	Generator Set NBP/NGP	11	31
CLJ	IND	M-1979297	Note: For Wet Housing Units Order QTY-1 M-2854074 Rear Seal	1	31
JLW JSC MBD MNK REH	IND	M-3851657	Note: For Wet Housing Units Order QTY-1 M-2854074 Rear Seal	6	31
4ZF			D6R/AAX-ACJ-ADE-AEM-AEP-AFM-AGM-BLE-BLT-BMJ-BMK-BMY-BNC-BNL-BPM-BPP-BPS-BPZ-BRE-BRJ-BRZ-CAD-DAE-FDT, 973C/BCP 12H/125-AMZ-CBK	2	-
SAN 7AZ	MACH M-1979297	MACH M-	330C/B1K-B2L-B3M-B4N-CAP-CGZ-CYA-D3C-DKY-GKX-JAB- JCD-JNK-KDD-MCA-MKM-MSD-MSL, TK711/101, TK721/102, TK722/103, TK732/104, TK751/301, TK752/302 627G/CEZ, 637G/CEJ-CEM	4 5	31
			D6R/DLM-DMK-DPS-EMM-EXL-EXW-GJB-GMT-HCD-HDC-HKE-JDL-JEK-JEN-LFM-LGP-MRT-MTJ-RFC-S6T-S6X-S6Y-TBC-WCB-WRG, D6T/DJG-GCT-JHB-JWD-KJL-LAE-LAY-LBD-LKJ-PEZ-RLW-SKL-SMC-WCG-WFH-ZEB, D7R/DJR-DLN-DSH, 973C/LDX, 973D/LCP	7	
THX THY TXD	MACH	M -3851657	140M/B9D-B9G-B9M-D9G, 160M/B9E-B9L-B9T-D9T-M9E 330D/B6H-C5K-D3D-E4K-EAH-EDX-ERN-FFK-GBC- GGE-H3D-H3K-HAS-JLP-KRE-L2K-LEM-LRM-MAG- MBR-MEY-MWP-NDB-PEL-R2D-RAS-T2Y-THJ, 336D/ DTS-EFT-ELR-FAR-J2F-J6D-JBF-JBT-JRX-JWR-KDJ-KKT-L5K- L5X-LMG-M3M-M3N-M4T-MDS-MPL-MYG-MYP-PGW-PPN-PRF- PTB-TYL-W3K-WBC-WDC-WET-WRK	9	31
C9A		M-1979345	627G/DBZ, 637G/DEX-DEY-DFJ	10 12	
C9B	-	M-1979368		13	_
C9J	-		Note: Engine Kits DO NOT INCLUDE the seals and gaskets for the	12	04
C9Y	MADINE	M-1979345		12	
CSN	MARINE	M-1979368	Aftercooler, Heat Exchanger, Seawater Pump or Seawater Plumb-	13	31
X9X			ing.	14	
X9Y	M-2722312			14	_
Z9X				14	

C9

ESN	Appl	Crown	Model	Line	Page
KLW					
KLX					
P7Z	PETROL	M-3851657	Note: For Wet Housing Units Order QTY-1 M-2854074 Rear Seal	6	31
P9L	7				
P9W	1				
	1				
000	TDUCK	M-1979345		15	0.1
9DG	IRUCK	RUCK M-2382701 9DG549 And Up		16	31
CKD	TDLICK	M-1979345	9345		31
CKP	TRUCK M-2382701		CKP506 And Up		31
ETK					
LFR	TRUCK	M-2382701		16	31
LFE					
		1		1	
MTD	TDUOK	M-1979345		15	0.4
MTB	TRUCK	M-2382701	MTB1000 And Up	16	31
SRB	TRUCK	M-2382701		16	31

ENGINE KIT LISTING

C9

Line	Inframe Kit	Overahaul Kit	IF Gasket Set	OH Gasket Kit
1	MCIF1979297	MCOH1979297	MCBC9012	MCBC9011
2	MCIF1979297-1	MCOH1979297-1	MCBC9032	MCBC9031
3	MCIF1979297-2	MCOH1979297-2	MCBC9052	MCBC9051
4	MCIF1979297-3	MCOH1979297-3	MCBC9042	MCBC9041
5	MCIF1979297-4	MCOH1979297-4	MCBC9062	MCBC9061
6	MCIF3851657	MCOF3851657	MCBC9012	MCBC9011
7	MCIF3851657-1	MCOF3851657-1	MCBC9032	MCBC9031
8	MCIF3851657-2	MCOF3851657-2	MCBC9052	MCBC9051
9	MCIF3851657-3	MCOF3851657-3	MCBC9042	MCBC9041
10	MCIF3851657-4	MCOF3851657-4	MCBC9062	MCBC9061
11	MCIF3851657-5	MCOF3851657-5	MCBC9072	MCBC9071
12	MCIF1979345	MCOF1979345	MCBC9082	MCBC9081
13	MCIF1979368	MCOF1979368	MCBC9082	MCBC9081
14	MCIF2722312	MCOF2722312	MCBC9082	MCBC9081
15	MCIF1979345-1	MCOF1979345-1	MCBC9012	MCBC9011
16	MCIF2382701	MCOF2382701	MCBC9012	MCBC9011

CYLINDER COMPONENTS

Part #	Qty	Description	Comment
M-CK1979297P	6	Cylinder Kit	
M-CK1979345P	6	Cylinder Kit	
M-CK1979368P	6	Cylinder Kit	
M-CK2382701P	6	Cylinder Kit	
M-CK2722312P	6	Cylinder Kit	
M-CK3851657P	6	Cylinder Kit	
M-1979297	6	Piston Crown	
M-1979345	6	Piston Crown	
M-1979368	6	Piston Crown	
M-2382701	6	Piston Crown	
M-2722312	6	Piston Crown	
M-3851657	6	Piston Crown	
M-3247380	6	Piston Skirt	
M-1663648	6	Piston Pin	
M-7X2908	12	Piston Pin Retainer	
M-RS1979297	6	Piston Ring Set	
M-RSC9	6	Piston Ring Set	
M-1903562	6	Cylinder Liner	
M-1670024	6	Cylinder Liner Seal Ring	
		,	

CYLINDER BLOCK

Part #	Qty	Description	Comment
M-1750454	14	Main Cap Bolt	
M-0L1026	2	Cup Plug	
M-3B0623	2	Cup Plug	
M-4F5695	4	Cup Plug	

CRANKSHAFT & SEALS

Part #	Qty	Description	Comment
M-2611544	1	Crankshaft Assembly	w/ Timing Gear
M-2457339	1	Front Crankshaft Seals	
M-1694166	1	Front Dust Seal	
M-2854073	1	Rear Crankshaft Seal	
M-2854074	1	Rear Crankshaft Seal	Wet Housing

ENGINE BEARINGS

Part #	Qty	Description	Comment
M-2133190	6	Connecting Rod Bearing - STD	
M-2822478	6	Connecting Rod Bearing - 0.25mm OS	
M-2822479	6	Connecting Rod Bearing - 0.51mm OS	
M-1512939	7	Main Bearing - STD	
M-2821771	7	Main Bearing - 0.25mm OS	
M-2821772	7	Main Bearing - 0.51mm OS	
M-2463150	2	Thrust Plate	
M-2436716	1	Main Bearing And Thrust Set - STD	
M-2165586	1	Camshaft Bushing - Front	
M-2035805	2	Camshaft Bushing - Intermediate	
M-2036090	1	Camshaft Bushing - Rear	
M-1608194	6	Connecting Rod Bushing	
M-2W7566	1	Idler Gear Bushing	

CYLINDER HEAD COMPONENTS

3/8 INTAKE VALVES

Part #	Qty	Description	Comment
M-1632442	12	Valve - Intake	
M-1874123	12	Valve - Intake	Marine
M-1767688	12	Valve Seat - Intake	
M-2128918	12	Valve Seat - Intake	Marine
M-1883122	12	Valve - Exhaust	
M-1767690	12	Valve Seat - Exhaust	
M-2128917	12	Valve Seat - Exhaust	Marine
M-2112134	24	Valve Spring - Retainer	
M-2A4429	48	Valve Lock	
M-2604856	24	Valve Guide	
M-1906115	24	Valve Spring - Inner	
M-1906117	24	Valve Spring - Outer	
M-1632478	24	Valve Stem Seal	
M-2291490	6	Injector Tube	
M-2271200	6	Injector Tube	Marine
M-3107255	6	Injector Tube Seal Ring	
M-3107257	6	Injector Tube Seal Ring	

CYLINDER HEAD COMPONENTS

5/16 INTAKE VALVES

Part #	Qty	Description	Comment
M-2418382	12	Valve - Intake	
M-2421542	12	Valve - Intake	Marine
M-1W2715	24	Valve Lock - Intake	
M-2418384	12	Valve Spring Retainer - Intake	
M-2418386	12	Valve Spring - Inner	
M-2418385	12	Valve Spring - Outer	
M-2595829	12	Valve Guide - Intake	
M-2418390	12	Valve Stem Seal	
M-2418388	12	Valve Seat - Intake	
M-2418383	12	Valve - Exhaust	
M-2469855	12	Valve - Exhaust	Marine
M-2A4429	24	Valve - Lock Exhaust	
M-2112134	12	Valve Spring Retainer - Exhaust	
M-1906115	12	Valve Spring - Inner	
M-1906117	12	Valve Spring - Outer	
M-2604856	12	Valve Guide - Exhaust	
M-1632478	12	Valve Stem Seal	
M-2128917	12	Valve Seat - Exhaust	
M-2271200	6	Injector Tube	
M-3107255	6	Injector Tube Seal Ring	
M-3107257	6	Injector Tube Seal Ring	

AIR INLET & EXHAUST SYSTEM -

Part#	Qty	Description	Comment
MCBC9ESK	1	Exhaust Manifold	Dry Manifold - General Usage
M-1163715	12	-Stud Taperlock*	
M-4P4369	6	-Spacer*	
M-6V5839	12	-Washer*	
M-3E8017	12	-Nut*	
M-9X8281	4	Turbo Mounting Stud	
M-3E8017	4	Turbo Mounting Nut	

FUELSYSTEM

Part #	Qty	Description	Comment
M-2974841	6	Gasket Set - Single Injector	External Seals
M-1052508	1	Fuel Priming Pump	Short
M-1375541	1	Fuel Priming Pump	Tall
M-1P436	1	Fuel Priming Pump Gasket	

LUBRICATION SYSTEM

Part #	Qty	Description	Comment
M-2105522	1	Oil Pump	Ref New P/N M-3318905
M-1950452	1	Oil Pick Up Tube Gasket	
M-0336034	1	Seal O-Ring	
M-5P7530	1	Oil Pick Up Tube Seal	
M-2939367	1	Oil Cooler Core	
M-2097293	1	Oil Cooler Core Gasket	
M-1275537	1	Oil Cooler Core	Transmission
M-2S0795	2	Core Gasket	
M-1803907	1	Integral Seal	
M-5L2952	1	Oil Filler Cap	
M-6N2985	1	Oil Filler Cap	

COOLING SYSTEM

Part #	Qty	Description	Comment
M-2485513	1	Regulator - 180°C	
M-2477133	1	Regulator - 190°C	
M-3S9643	1	Regulator Seal	
M-1914457	1	Regulator Housing Gasket	to Cylinder Head
M-2192340	1	Regulator Housing Gasket	2pc Housing
MCBC9088	1	Heat Exchanger Seal Kit	
M-2107439	1	Gasket Set - Aux Pump	Raw Water Pump Installation

GASKET SETS - MCBEE CUSTOM

Part #	Qty	Description	Comment
MCBC9071	1	Overhaul Gasket Set	Generator
MCBC9072	1	In Chassis Gasket Set	
MCBC9073	1	Cylinder Head Gasket Set	
MCBC9021	1	Overhaul Gasket Set	Industrial For Wet Housing Units Order QTY-1 M-2854074 Rear Seal
MCBC9012	1	In Chassis Gasket Set	
MCBC9013	1	Cylinder Head Gasket Set	
MCBC9031	1	Overhaul Gasket Set	
MCBC9032	1	In Chassis Gasket Set	Machine D6R/T, D7R And 973C/D
MCBC9033	1	Cylinder Head Gasket Set	
MCBC9041	1	Overhaul Gasket Set	
MCBC9042	1	In Chassis Gasket Set	Machine 330C/D, 500 Series, 814F/815F/816F
MCBC9043	1	Cylinder Head Gasket Set	
MCBC9051	1	Overhaul Gasket Set	Machine 12H/140M/160M
MCBC9052	1	In Chassis Gasket Set	
MCBC9053	1	Cylinder Head Gasket Set	
MCBC9061	1	Overhaul Gasket Set	Machine 627G/637G
MCBC9062	1	In Chassis Gasket Set	
MCBC9063	1	Cylinder Head Gasket Set	
MCBC9081	1	Overhaul Gasket Set	Marine
MCBC9082	1	In Chassis Gasket Set	
MCBC9083	1	Cylinder Head Gasket Set	
MCBC9088	1	Heat Exchanger Seal Kit	
MCBC9011	1	Overhaul Gasket Set	
MCBC9012	1	In Chassis Gasket Set	Truck
MCBC9013	1	Cylinder Head Gasket Set	

C9 PARTS LISTING

GASKET SETS - MODULAR General Usage not specfic

Part #	Qty	Description	Comment
M-4539112	1	Central And Lower Set	
M-4539114	1	Front Structure	
M-2974841	6	Fuel Injector Set	
M-3262045	1	Fuel System Set	Concretor
M-4539116	1	Oil Cooler Set	Generator
M-4481642	1	Rear Structure Set	
M-4539117	1	Turbocharger Installation Set	
M-4537142	1	Water Pump Installation Set	
M-3263095	1	Air Compressor Set	
M-3122823	1	Central And Lower Set	
M-3262046	1	Front Structure Set	
M-2974841	6	Fuel Injector Set	
M-3262046	1	Fuel System Set	le direttical
M-3262946	1	Oil Cooler Set	Industrial
M-3083420	1	Rear Structure Set	
M-4235923	1	Rear Structure Set - Wet Housing	
M-4304011	1	Turbocharger Installation Set	
M-4289317	1	Water Pump Installation Set	
M-4253656	1	Central And Lower Set	
M-4373248	1	Front Structure Set	
M-2974841	6	Fuel Injector Set	
M-3383570	1	Fuel System Set	
M-4238980	1	Oil Cooler Set	Machine
M-4241264	1	Rear Structure Set	
M-4303956	1	Rear Structure Set - Wet Housing	
M-4309103	1	Turbocharger Installation Set	
M-4289317	1	Water Pump Installation Set	
M-4378985	1	Central And Lower Set	
M-4378989	1	Front Structure Set	
M-2974841	6	Fuel Injector Set	
M-3262045	1	Fuel System Set	
M-4369198	1	Oil Cooler Set	Marine
M-3613836	1	Rear Structure Set	
M-3613838	1	Turbocharger Installation Set	
M-4378970	1	Water Pump Installation Set	
M-2107439	1	Seawater Pump Installation Set	

C9 PARTS LISTING

GASKET SETS - MODULAR General Usage not specfic

Part #	Qty	Description	Comment
M-3083414	1	Air Compressor Set	
M-3083415	1	Central And Lower Set	
M-3083418	1	Front Structure Set	
M-2974841	6	Fuel Injector Set	
M-3122820	1	Fuel System Set	Truck
M-3083419	1	Oil Cooler Set	
M-3083420	1	Rear Structure Set	
M-3083423	1	Turbocharger Installation Set	
M-3083436	1	Water Pump Installation Set	

GASKETS

Air Compressor Seal Exhaust Manifold Gasket M-1613411 Front Cover Gasket M-1661781 Front Cover Gasket M-2090762 Injector External Seal Kit Cylinder Liner Seal Ring M-1670024 Oil Cooler Gasket M-2097293 Oil Filter Base Gasket M-2097290 Oil Pan Gasket M-1906114 Oil Pan Integral Seal M-1931167		Comment
Front Cover Gasket M-1661781 Front Cover Gasket M-2090762 Injector External Seal Kit M-2974841 Cylinder Liner Seal Ring M-1670024 Oil Cooler Gasket M-2097293 Oil Filter Base Gasket M-2097290 Oil Pan Gasket M-1906114	1	
Front Cover Gasket M-2090762 Injector External Seal Kit M-2974841 Cylinder Liner Seal Ring M-1670024 Oil Cooler Gasket M-2097293 Oil Filter Base Gasket M-2097290 Oil Pan Gasket M-1906114	6	Dry Manifold
Injector External Seal Kit Cylinder Liner Seal Ring M-1670024 Oil Cooler Gasket M-2097293 Oil Filter Base Gasket M-2097290 Oil Pan Gasket M-1906114	1	
Cylinder Liner Seal Ring M-1670024 Oil Cooler Gasket M-2097293 Oil Filter Base Gasket M-2097290 Oil Pan Gasket M-1906114	1	
Oil Cooler Gasket M-2097293 Oil Filter Base Gasket M-2097290 Oil Pan Gasket M-1906114	6	
Oil Filter Base Gasket M-2097290 Oil Pan Gasket M-1906114	6	
Oil Pan Gasket M-1906114	1	
	1	
Oil Pan Integral Seal M-1931167	1	
	1	
Oil Pickup Tube Seal M-0336034	1	
Oil Pickup Tube Seal M-5P7530	1	
Oil Pickup Tube Gasket M-1950452	1	
Regulator Housing Gasket M-1914457	1	to Cylinder Head
Regulator Housing Gasket M-2192340	1	2pc Housing
Regulator Seal M-3S9643	1	
Transmission Cooler Gasket M-2S0795	2	
Transmission Cooler Gasket M-1803907	1	to Cylinder Block
Turbo Mounting Gasket M-7C7431	1	2 5/8in x 4 1/4in
Turbo Mounting Gasket M-1P0451	1	3 3/4in x 4 1/4in
Turbo Mounting Gasket M-7M7273	1	Water Cooled
Valve Cover Gasket Upper M-2175701	1	Seal Stock
Valve Cover Gasket Upper M-2854106	1	Integral Seal
Valve Cover Gasket Base M-2175701	1	Seal Stock
Valve Cover Gasket Base M-2683490	1	Integral Seal
Water Pump Gasket M-2002258	1	
Water Pump Mounting Seal M-2M4453	1	
Water Pump O-Ring M-4J0525	1	

Part #	Description	Page	Part #	Description
M-2W7212	Regulatory Gasket	19	M-1360812	Regulator Gasket
M-5P5678-2	Valve Cover Gasket	29	M-1360819	Valve - Exhaust
M-0328970	Injector O-Ring - Lower	15	M-1371260	Fuel System Set
M-0336034	Seal O-Ring	35, 38	M-1375541	Fuel Priming Pump (Tall)
M-0L1026	Cup Plug	32	M-1376715	Spring Seat - Exhaust
M-0L364	Exhaust Manifold Lock	19	M-1376718	Valve Spring - Exhaust
M-1011530	Main Bearing - STD	13	M-13932526	Front Cover Gasket
M-1026229	Valve Stem Seal - Exhaust	23	M-1406188	Valve Spring - Intake
M-1052508	Fuel Priming Pump (Short)	15, 24, 35	M-1409670	Valve Guide - Intake
M-1077604	Cylinder Salvage Sleeve	21	M-1419501	Fuel System Set
M-1077708	Main Bearing - STD	13, 21	M-1422222	Oil Cooler Set
M-1136200	Exhaust Manifold Gasket	19	M-1443472	Intake Manifold Cover Gasket
M-1136250	Intake Manifold Gasket	19	M-1450162	Main Bearing - 0.25mm OS
M-1148718	Injector O-Ring - Upper	15, 24	M-1450163	Main Bearing - 0.25mm OS
M-1154223	Regulator - 97°C	24	M-1450164	Main Bearing - 0.50mm OS
M-1154245	Intake Manifold Gasket	19	M-1450165	Main Bearing - 0.50mm OS
M-1163715	Stud Taperlock	35	M-1457390	Valve - Intake
M-1192940	Valve Cover Gasket	19	M-1478211	Valve - Exhaust
M-1192950	Valve Cover Gasket	19	M-1478214	Valve Stem Seal - Intake
M-1193036	Valve Stem Seal	14, 22	M-1478218	Exhaust Seat
M-1193045	Valve Spring - Intake	14	M-1478220	Valve Guide - Exhaust
M-1193061	Injector Tube	14, 22	M-1512939	Main Bearing - STD
M-1193072	Oil Pan Gasket	19	M-1548853	Air Compressor Set
M-1193075	Regulator 94°C	16	M-1559504	Intake Seat
M-1208402	Water Pump	24	M-1560235	Exhaust Manifold Lock
M-1227375	Valve Guide - Exhaust	23	M-1560235	Exhaust Manifold Lock
M-1243686	Oil Cooler Set	18	M-1564179	Air Compressor Set
M-1258274	Injector O-Ring - Lower	15, 24	M-1577129	Valve - Intake
M-1265466	Regulator Gasket	29	M-1577130	Valve - Exhaust
M-1265869	Regulator 94°C	16, 24	M-1608194	Connecting Rod Bearing
M-1268227	Water Pump	24	M-1613411	Exhaust Manifold Gasket
M-1275537	Oil Cooler Core	35	M-1614280	Valve - Intake
M-1278213	Fuel Injector - MUI	15	M-1632442	Intake Valve
M-1278216	Fuel Injector - MUI	15	M-1632478	Valve Stem Seal - Exhaust
M-1278218	Fuel Injector - MUI	15	M-1632478	Valve Stem Seal
M-1278222	Fuel Injector - MUI	15	M-1635735	Fuel System Set
M-1278225	Fuel Injector - MUI	15	M-1639063	Intake Seat
M-1279810	Exhaust Manifold Lock	29	M-1661781	Front Cover Gasket
M-1279811	Exhaust Manifold Lock	29	M-1662905	Oil Pan Seal
M-1335037	Spring Retainer - Exhaust	14, 22	M-1663648	Piston Pin
M-1344483	Spring Retainer - Exhaust	23	M-1670024	Cylinder Liner Seal Ring
M-1359819	Air Compressor Mounting Seal	19, 29, 38	M-1687224	Piston Pin
	- · ·			· · · · · · · · · · · · · · · · · · ·

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M-1687226	Piston Pin - Articulated	20
M-1694166	Front Dust Seal	33
M-1697487	Oil Pan Drain Seal	29
M-1750454	Main Cap Bolt	32
M-1767688	Intake Seat	34
M-1767690	Exhaust Seat	34
M-1803907	Transmission Integral Seal	35
M-1851704	Turbocharger Installation Set	18
M-1874123	Intake Valve	34
M-1883122	Exhaust Valve	34
M-1898777	Oil Pump	15, 24
M-1903562	Cylinder Liner	32
M-1906114	Oil Pan Gasket	38
M-1906115	Valve Spring - Inner	34
M-1906117	Valve Spring - Outer	34
M-1914457	Regulator Housing Gasket	36, 38
M-1931167	Oil Pan Integral Seal	38
M-1050452	Oil Pickup Tube Gasket	35, 38
M-1957339	Regulator Gasket	16, 19
M-1966929	Fuel System Set	27
M-1966931	Oil Cooler Set	27
M-1978418	Turbo Oil Drain Gasket	29
M-1979297	Piston Crown	32
M-1979345	Piston Crown	32
M-1979368	Piston Crown	32
M-1979371	Piston Pin	20
M-1979372	Piston Pin Retainers	20
M-1P0451	Turbo Mounting Gasket	38
M-1P436	Fuel Priming Pump Gasket	15, 24, 35
M-1S7057	Turbo Oil Supply Gasket	19, 29
M-1W2713	Exhaust Seat	14, 22
M-1W2715	Valve Lock	14, 22, 23, 34
M-2002258	Water Pump Gasket	38
M-2035805	Camshaft Bushing - Intermediate	33
M-2036090	Camshaft Bushing - Rear	33
M-2090762	Front Cover Gasket	38
M-2097290	Oil Filter Base Gasket	38
M-2097293	Oil Cooler Gasket	35, 38
M-2105522	Oil Pump	35
M-2107439	Seawater Pump Installation Set	18, 36, 37
M-2107440	Expansion Tank Set	18
M-2107445	Water Lines Set	18

Part #	Description	Page
M-2112134	Retainer	34
M-2124893	Main Bearing - STD	13, 21
M-2128917	Exhaust Seat	34
M-2128918	Intake Seat	34
M-2133190	Connecting Rod Bearing - STD	33
M-2133193	Connecting Rod Assembly	12, 21
M-2147568	Turbo Oil Supply Seal	29
M-2165586	Camshaft Bearing	13, 21, 33
M-2175213	Intake Seat	23
M-2175701	Valve Cover Gasket	23, 29, 38
M-2184878	Air Compressor Set	27
M-2192340	Regulator Housing Gasket	36, 38
M-2211406	Air Compressor Set	18
M-2213494	Turbo Oil Supply Seal	29
M-2223909	Rear Crankshaft Seal (Wet)	13, 21
M-2223910	Rear Crankshaft Seal (Dry)	13, 21
M-2223915	Regulator Gasket	29
M-2243871	Rear Structure Set	18
M-2243896	Rear Structure Set	18
M-2244384	Rear Structure Set - Wet	18
M-2246638	Rod Bearing - STD	13, 21
M-2271200	Injector Tube	23, 34
M-2272911	Injector Tube	23
M-2291490	Injector Tube	34
M-2295153	Main Bearing - 0.25mm OS	13, 21
M-2295154	Main Bearing - 0.50mm OS	13, 21
M-2321285	Exhaust Seat	23
M-2337654	Oil Cooler Gasket (Outer)	19
M-2337654	Oil Filter Base Gasket	19
M-2337655	Oil Cooler Gasket (Inner)	19, 29
M-2382701	Piston Crown	32
M-2382716	Piston Skirt	12
M-2382726	Piston Skirt	20
M-2382735	Piston Pin	20
M-2418382	Intake Valve	34
M-2418383	Exhaust Valve	34
M-2418384	Retainer - Intake	34
M-2418385	Valve Spring - Outer	34
M-2418386	Valve Spring - Inner	34
M-2418388	Intake Seat	34
M-2418390	Valve Stem Seal	34
M-2421539	Injector Seal Ring Kit	24, 27

Part #	Description	Page	Part #	Description	Page
M-2421542	Intake Valve	34	M-2860184	Piston Pin	20
M-2425040	Central And Lower Set	18	M-2878446	Front Structure Set	18
M-2436716	Main Bearing And Thrust Set -	33	M-2880554	Front Structure Set	18
NA 0457000	STD	10.01.00	M-2884727	Front Structure Set	18
M-2457339	Front Crankshaft Seal	13, 21, 33	M-2884735	Front Structure Set	18
M-2463150	Thrust Plate	33	M-2885942	Front Structure Set	27
M-2469855	Exhaust Valve	34	M-2900185	Oil Cooler Set	27
M-2477133	Regulator - 190°C	36	M-2900186	Rear Structure Set	18,27,28
M-2485513	Regulator 180°C	36	M-2900528	Rear Structure Set - Wet Housing	28
M-2527801	Valve - Intake	23	M-2907149	Fuel System Set	27
M-2585646	Front Cover Gasket	29	M-2907150	Front Structure Set	27
M-2595829	Valve Guide - Intake	34	M-2908676	Rear Structure Set	27
M-2604856	Valve Guide	34	M-2919157	Rear Structure Set - Wet Hosuing	27
M-2611544	Crankshaft Assembly (w/ Gear)	33	M-2919158	Turbocharger Installation Set	27
M-2613816	Oil Pan Gasket	19	M-2919159	Water Pump Installation Set	27
M-2613816	Oil Pan Gasket	29	M-2919160	Central And Lower Set	27
M-2624971	Oil Cooler Set	27	M-2919161	Fuel System Set	27
M-2641260	Water Pump Installation Set	18, 27	M-2919162	Front Structure Set	27
M-2643565	Water Pump Installation Set	18, 27, 28	M-2939367	Oil Cooler Core	35
M-2646157	Intake Seat	23	M-2974841	Injector Seal Ring Kit	24, 28,
M-2646903	Turbocharger Installation Set	18		-	35, 37, 38
M-2664325	Central And Lower Set	18	M-2A4429	Valve Lock	23, 34
M-2664561	Central And Lower Set	27	M-2M4453	Water Pump Mounting Seal	19, 29, 38
M-2665907	Central And Lower Set	18	M-2S0795	Transmission Cooler Gasket	35, 38
M-2667283	Central And Lower Set	18	M-2W0027	Connecting Rod Bushing	13, 21
M-2683490	Valve Cover Gasket Base	38	M-2W7212	Regulator Gasket	16
M-2692904	Turbo Mounting Gasket	29	M-2W7213	Camshaft Bearing	13, 21
M-2699174	Turbocharger Installation Set	27	M-2W7566	Idler Gear Bushing (Large)	13, 21
M-2712910	Water Pump Installation Set	28	M-2W9930	Idler Gear Bushing (Small)	33, 21
M-2715658	Crankshaft (w/o Gear)	13, 21	M-3083414	Air Compressor Set	38
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NOTES

INTERSTATE-MCBEE, LLC LIMITED GENERAL PRODUCTS WARRANTY

DIESEL ENGINE PARTS (OTHER THAN FUEL INJECTION)

New engine parts furnished by Interstate-McBee are warranted to be free from defects in material and workmanship under normal use and service for a period of twenty-four (24) months from the date of installation, without mileage or hour limitation, but total warranty period shall not exceed thirty-six (36) months from date of Interstate-McBee invoice. This warranty applies to all owners the chain of distribution, i.e. distributor, dealer, original owner, until the end of the respective periods of coverage and shall not apply to subsequent owners. NOTE: This warranty does not cover fuel injection parts — for fuel injection, refer to Interstate-McBee's Fuel Injection Warranty below.

NATURAL GAS OR MATHANE ENGINE AND PRIME POWER GENERATION

New engine parts furnished by Interstate-McBee are warranted to be free from defects in material and workmanship under normal use and service, for a period of twenty four (24) months from the date of installation with the exception of valve train components which are warranted for twelve (12) months from the date of installation, but total warranty period shall not exceed thirty-six (36) months (24 months for valve train components) from date of Interstate-McBee invoice. This warranty applies to all owners in the chain of distribution, i.e. distributor, dealer, original owner, until the end of the respective periods of coverage and shall not apply to subsequent owners.

INTERSTATE-MCBEE RESPONSIBILITIES

Provided the claim procedures are followed as per instructions at www.interstate-mcbee and Interstate-McBee determines, after inspection of the suspect part that a warranty failure has occurred, the following is the maximum responsibility of InterstateMcBee. All warrantable claims will be settled by credit to the account of the originally invoiced distributor. No cash refunds will be allowed. All returned parts become the property of Interstate-McBee. This warranty is limited to restoring the engine to its functional condition existing immediately prior to the failure including progressive damage caused by the failed part to the engine.

Parts

- Any parts needed to repair the damage, other than parts supplied by Interstate-McBee, must be agreed to and approved by Interstate-McBee in advance
- Interstate-McBee will choose to one of the following:
 - 1. Provide parts needed to repair damages, directly resulting from any warranty failure defined above including progressive damage to the engine caused by or direct result of the failed part
 - 2. Reimburse cost for parts needed to repair warrantable failure

Maintenance Items

 Interstate-McBee will reimburse our invoiced customer for fluids and filters that are not reusable, needed to repair damages directly resulting from part failure, but must be agreed to in advance by Interstate-McBee

Labor

Interstate-McBee will reimburse for labor not to exceed published flat rates at Interstate-McBee's hourly rate of \$50. No overtime
or holiday rates will be allowed

OWNER'S REPONSIBILITIES

Owner is responsible to properly operate and maintain the engine asspecified in the APPLICABLE O.E.M. OPERATION AND MAINTENANCE MANUALS. Owner must give notice to the Interstate-McBee customer from whom the parts were purchased within (30) days of any suspected failure and before expiration of applicable warranty to be considered warrantable.

Owner will provide alleged defective and associated partsfor examination by Interstate-McBee and, if requested, return same F.O.B. freight pre-paid to Cleveland, Ohio. Additionally, a complete Electronic Control Module (ECM) report must accompany the claim. Interstate-McBee further reserves the right to examine any engine subject to a claim under this warranty.

Approved warranty work is to be performed by an authorized Interstate-McBee Distributor or Dealer or other InterstateMcBee approved facility. Copies of all work orders and invoices for repairs to the engine must accompany the claim. Owner is responsible for all costs, including, but not limited to, repairs made to items other than the engine in which the parts are installed, "downtime" expenses and all business costs and losses resulting from a warrantable failure.

Questions or appeals regarding the outcome of the warranty review must be submitted in writing within 10 days of receiving claim disposition. After claim disposition has been communicated to the customer, parts will be held for 15 days and then scrapped. If customer would like the parts returned, this must be indicated on the warranty claim form submitted with the original claim including shipping instructions. Freight on returned parts will be shipped freight collect.

ALL CLAIMS MUST BE FILED ONLINE AT WWW.INTERSTATE-MCBEE.COM

WARRANTYLIMITATIONS

Interstate-McBee is not responsible for failure resulting from owner or operator abuse or neglect, such as, but not limited to: operation without adequate coolant, fuel or lubricants; over fueling; over speeding; lack of maintenance of lubricating, coolant or air intake systems; improper storage, starting, warm-up, run-in or shut down practices. Interstate-McBee is not responsible for failuresresulting from improper repair or installation, for partsthat have been altered or for parts not approved by InterstateMcBee. This warranty does not apply to parts furnished in a previous warranty or on a no charge basis. Interstate-McBee does not warrant parts supplied by Interstate-McBee which bear the name and trademark of another company. These parts are warranted by their manufacturers and not Interstate-McBee.

INTERSTATE-MCBEE, LLC LIMITED GENERAL PRODUCTS WARRANTY

In no event shall this warranty extend beyond (36) months from the date of Interstate-McBee invoice. THERE ARE NO WARRANTIES EXPRESSED, IMPLIED OR STATUTORY, FOR THE PARTS NAMED HEREIN BEFORE, MADE BY INTERSTATE-MCBEE OTHER THAN SET FORTH HEREIN. We neither assume nor authorize any other persons to assume for us any other liability in connection with our products. INTERSTATE-MCBEE SHALL NOT BE RESPONSIBLE FOR ANY OTHER CONSEQUENTIAL DAMAGES OR CONTINGENT LIABILITIES. Further, in no event shall IntestateMcBee bear any responsibility for any damages, which exceed the then available aggregate coverage provided under the terms and conditions of its product liability policy.

Interstate-McBee will not pay for any expense related to obtaining 3rd party parts, including 0EM parts unless authorized in writing by Interstate-McBee.

This warranty shall be interpreted, governed and enforced in accordance with the laws of the State of Ohio, U.S.A. (For products not covered herein, see Interstate-McBee's Fuel Injection Warranty below.) Any actions or proceedingsrelating to this warranty must be filed or commenced within three (3) months of the alleged breach. If any of these warranty provisions or portions thereof prohibited by law or by any court of competent jurisdiction, in any locality, its invalidity or unenforceability shall not affect the validity or enforceability of any other warranty provisions or portions thereof.

INTERSTATE-MCBEE FUEL INJECTION WARRANTY

The fuel injector assemblies and fuel injection parts furnished by Interstate-McBee are warranted to be free from defects in material and workmanship under normal use and service for a period of twelve (12) months (unlimited miles and hours), from date of first installation in an engine. This warranty applies to all owners in the chain of distribution, i.e. distributor, dealer, original owner, until the end of the respective periods of coverage and shall not apply to subsequent owners. This warranty does not apply to parts provided by Interstate Interstate-McBee on a no-charge basis. In no event shall this warranty extend beyond twenty four (24) months from date of sale or manufacture.

INTERSTATE-MCBEE RESPONSIBILITIES

The obligation ofInterstate-McBee underthis warranty, statutory or otherwise, islimited to the replacement orrepair ofInterstateMcBee parts which our inspection discloses to our satisfaction to have been defective. Repair will be performed at our factory in Cleveland, OH or other Interstate-McBee approved facility. Proof of purchase is required. No other costs or claims are covered under this warranty for fuel injector assemblies or fuel injection parts including progressive damage and labor.

OWNER'S REPONSIBILITIES

Owner is responsible for the operation and maintenance of the engine as specified in the APPLICABLE O.E.M. OPERATION AND MAINTENANCE MANUALS. Owner must give notice within (30) days of any suspected failure and before expiration of applicable warranty to be considered warrantable. Owner will provide alleged defective and associated parts for examination by Interstate-McBee and, if requested, return same F.O.B. Cleveland, Ohio. Interstate-McBee further reserves the right to examine any engine subject to a claim under this warranty. Owner is responsible for all costs, including, but not limited to, repairs made to items other than the engine in which the parts are installed, "downtime" expenses and all business costs and losses resulting from a warrantable failure. Copies of all work orders and invoices for repairs to the engine must accompany the claim. Additionally, on electronically controlled engines a complete Electronic Control Module (ECM) report (Extraction, Download) must also accompany the claim.

ALL CLAIMS MUST BE FILED ONLINE AT WWW.INTERSTATE-MCBEE.COM

WARRANTY LIMITATIONS

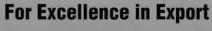
Interstate-McBee is not responsible for failure resulting from owner or operator abuse or neglect such as, but not limited to: operation without adequate coolant, fuel or lubricants; over-speeding; lack of maintenance of lubricating system, coolant or air intake systems; improper storage, or starting. Interstate-McBee is not responsible for failures resulting from improper repair or installation, for parts that have been altered or for parts not approved by Interstate-McBee. This warranty does not apply to parts furnished on a previous warranty or on a no charge basis. Interstate-McBee does not warrant parts supplied by Interstate-McBee which bear the name and or trademark of another company. These parts are warranted by their manufacturers and not by Interstate-McBee.

In no event shall this warranty extend beyond (twenty four (24) months from the date of sale. THERE ARE NO WARRANTIES EXPRESSED, IMPLIED OR STATUTORY, FOR THE PARTS NAMED HEREIN BEFORE, MADE BY INTERSTATE-MCBEE OTHER THAN SET FORTH HEREIN. We neither assume nor authorize any other personsto assume for us any other liability in connection with our products. INTERSTATE-MCBEE SHALL NOT BE RESPONSIBLE FOR ANY OTHER CONSEQUENTIAL DAMAGES OR CONTINGENT LIABILITIES. Further, in no event shall IntestateMcBee bear any responsibility for any damages, which exceed the then available aggregate coverage provided under the terms and conditions of its product liability policy.

This warranty shall be interpreted, governed and enforced in accordance with the laws of the State of Ohio, U.S.A. (For products not covered herein (i.e. non-fuel injection engine parts), see Interstate-McBee's Engine parts warranty above). Any actions or proceedings relating to this warranty must be filed or commenced within three (3) months of the alleged breach. If any of these warranty provisions or portions thereof is prohibited by law or by any court of competent jurisdiction, in any locality, its invalidity or unenforceability shall not affect the validity or the enforceability of any other warranty provisions or portions thereof.

The warranty is subject to change. Please visit www.interstate-mcbee.com for the latest version.







INTERSTATE-McBEE

www.Interstate-McBee.com





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