



INTERSTATE-McBEE



VOLVO®

REPLACEMENT PARTS FOR D13/ MACK® MP8 APPLICATIONS

ENGINE INFRAME OVERHAUL KITS

Part Number	Description	Part Number	Description
M-22522198	Engine Inframe Overhaul Kit - IFK	M-85138502	Engine Inframe Overhaul Kit - IFK
M-85138501	Engine Inframe Overhaul Kit - IFK		

CYLINDER KITS

Part Number	Description	Part Number	Description
M-20928630	Cylinder Kit	M-22522229	Cylinder Kit - EPA 14
M-21330684	Cylinder Kit	M-23468467	Cylinder Kit

CYLINDER KIT COMPONENTS

Part Number	Description	Part Number	Description
M-21041800	Piston	M-21896942	Ring Set - Piston
M-21105177	Piston	M-21334768	Liner - Cylinder
M-21170742	Piston - EPA 14	MCB21334768	Cylinder Liner Kit
M-20569833	Pin - Piston	M-270950	Kit - Liner Seal
M-914531	Retainer - Piston		

VALVE TRAIN COMPONENTS

Part Number	Description
M-21016539	Valve - Exhaust
M-20740798	Valve - Intake
M-23803420	Spring - Valve - Inner
M-23803415	Spring - Valve - Outer
M-20919484	Valve - Guide
M-20530103	Valve Seat - Exhaust
M-20740804	Valve Seat - Intake

INJECTOR COMPONENTS

Part Number	Description
M-21351717	Sleeve - Injector - Copper
M-85137065	Sleeve - Injector - Stainless
MCB21351717	Tube Injector w/Seal - Copper
MCB85137065	Tube Injector w/Seal - Stainless
M-21274699	Washer - Fuel Injector
M-276948	Seal Kit- Fuel Injector

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ENGINE BEARINGS	
Part Number	Description
M-22879256	Bearing - Camshaft
M-22879257	Bearing - Camshaft - Thrust
M-24049962	Bearing - Connecting Rod
M-23624058	Bearing - Main
M-21948261	Bearing - Thrust Washer Kit

CYLINDER HEAD KITS	
Part Number	Description
M-21409435	Cylinder Head Gasket Kit
M-22522221	Cylinder Head Gasket Kit - Decarbonizing
M-22725032	Cylinder Head Gasket Kit - Decarbonizing
MCBD13HBK	Kit - Head Bolt

MISCELLANEOUS GASKETS, O-RINGS, SEALS & COMPONENTS			
Part Number	Description	Part Number	Description
M-11996	Gasket - Copper Washer	M-968209	O-Ring
M-11998	Gasket - Copper Washer	M-975697	O-Ring
M-18665	Gasket - Copper Washer	M-977004	O-Ring
M-18677	Gasket - Copper Washer	M-992065	O-Ring
M-947281	Gasket - Copper Washer	M-1677318	O-Ring
M-969011	Gasket - Copper Washer	M-20536487	O-Ring
M-21510072	Gasket - Cylinder Head	M-1677319	O-Ring
M-20850815	Gasket - EGR Cooler	M-944126	O-Ring
M-20841816	Gasket - Oil Cooler	M-22592094	O-Ring
M-20855371	Gasket - Exh Manifold	M-976068	O-Ring
M-20515881	Gasket - Oil Pan	M-967343	O-Ring
M-20541940	Gasket - Oil Pan Composite	M-20579690	Seal - Bonded Washer Oil Pan Drain
M-20532891	Gasket - Oil Separator	M-21347087	Seal - Crankshaft - Front
M-3979639	Gasket - Preheater	M-85108352	Seal - Crankshaft - Rear
M-20817742	Gasket - Timing Gear	M-21092243	Seal - Ring Oil Pump
M-21383310	Gasket - Timing Gear Cover	M-20852765	Seal - Washer Fuel
M-20781146	Gasket - Turbocharger Mounting	M-60111198	Seal - Washer
M-21137579	Gasket - Turbocharger	M-20805850	Seal- Intake Manifold Mounting
M-20538793	Gasket - Valve Cover Sealing Strip	M-21185132	Seal- Timing Gear Cover
M-22777560	Gasket - Valve Cover D13 Engine Brake	M-21990221	Seal - Valve Stem
M-20974821	O-Ring	M-1677370	Sealing Ring
M-943177	O-Ring	M-20526428	Sealing Ring Oil
M-948610	O-Ring	M-21532258	Sealing Ring- Crankcase Ventilation
M-949659	O-Ring	M-20938963	Sealing Ring- Exh Manifold Kit
M-967344	O-Ring	M-20591445	Sealing Sleeve
M-968617	O-Ring	M-21298915	Sealing Strip- Thermostat Housing
M-969198	O-Ring	M-21613426	Thermostat - Coolant
M-975664	O-Ring	M-21960481	Pump - Water
M-975675	O-Ring	M-8131393	Retainer - Cable Harness
M-949656	O Ring	M-983472	Tie - Cable - High Temperature EGR

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